

High Performance Liquid Chromatography

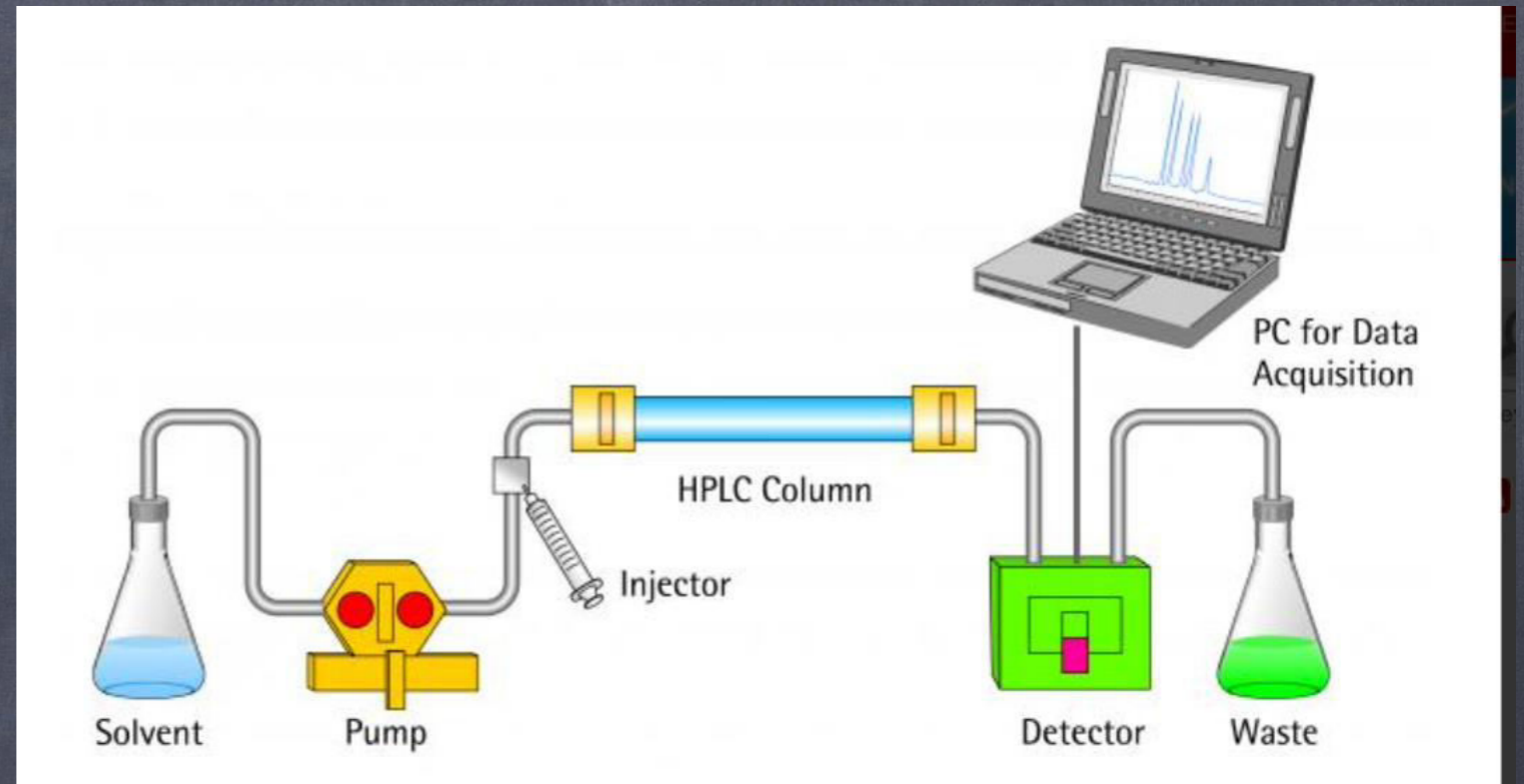
Lis Smith Alder Hey Children's Hospital
Nana Ghansah Great Ormond Street Children's Hospital

HPLC

HPLC is a separation technique based on a solid stationary phase and a liquid mobile phase. Separations are achieved by partition, adsorption, or ion-exchange processes, depending upon the type of stationary phase used.

Overview of HPLC

- Solvent (Mobile Phase)
- Pump
- Auto sampler
- Column (Stationary Phase)
- Detector - UV, Florescence, Electrochemical ECD

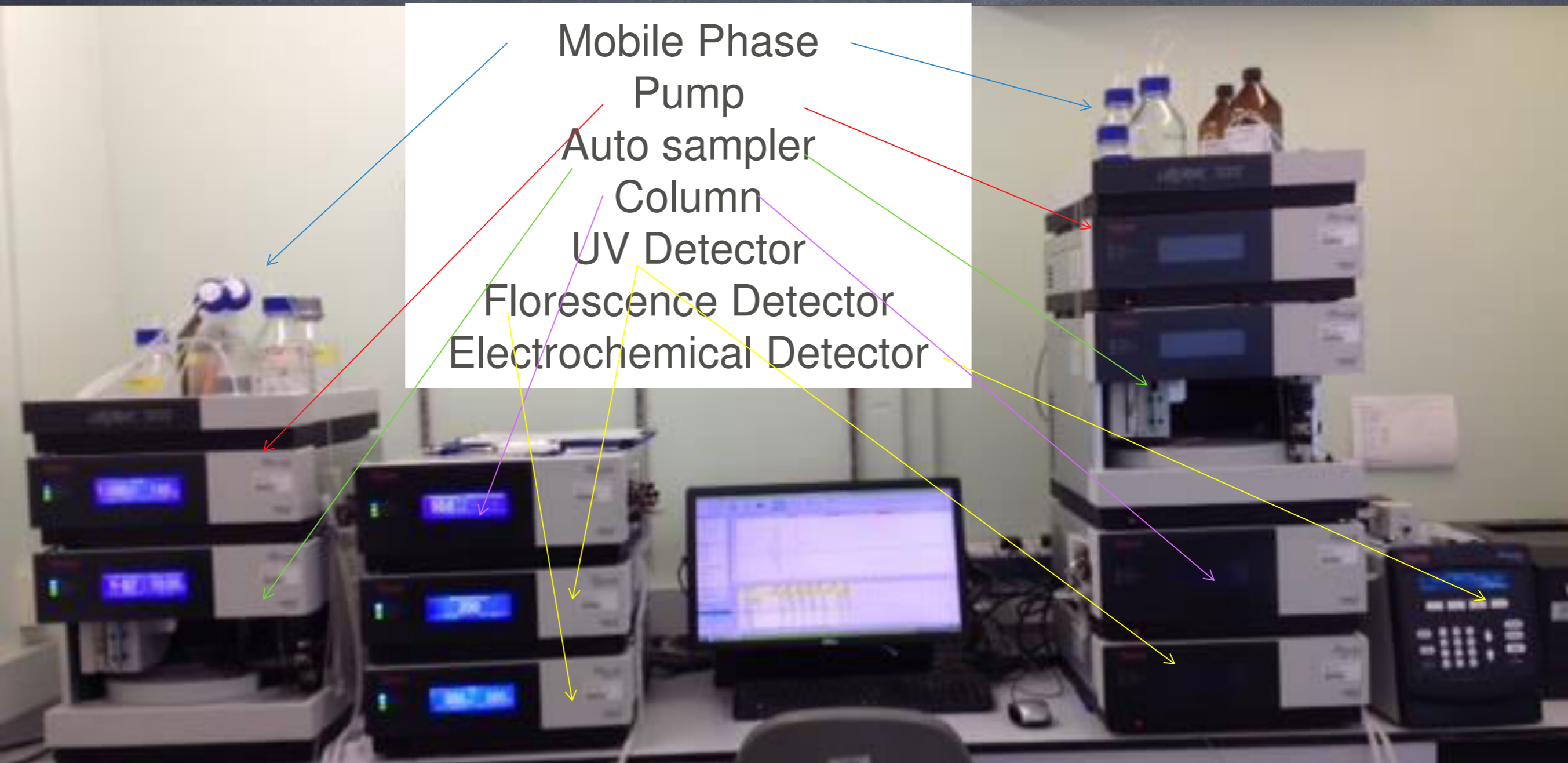


Waters Alliance



Thermo Ultimate 3000

Mobile Phase Pump
Auto sampler
Column
UV Detector
Florescence Detector
Electrochemical Detector



Why UHPLC?

- Small particle size ($<2 \mu\text{m}$) results in higher theoretical plate numbers for more resolution and/or faster separations.

- smaller particles cause less dispersion (band broadening)

- flow rate can be increased with less loss of efficiency compared to larger particles

- the chromatographic efficiency, N , is directly proportional to the ratio of column length and particle diameter, L/d

- This means that column length can be shorter without losing resolution

- Faster analyses using higher flow rates and shorter column

- Narrower columns are often used which also reduces eluent consumption

- smaller volumetric flow for same linear flow down the column
 $1\text{ml}/\text{min}$ on 4.6mm i.d. = $0.21\text{ml}/\text{min}$ on 2.1mm i.d.

HPLC VS UHPLC

Traditional HPLC

Pressures up to 300bar
4000psi

Longer column
larger particle size

Longer run times

uses more mobile phase

Cheap

Often bail out with High
Pressure

UHPLC

Pressures up to 1400bar
20,000psi

Shorter Column
smaller particle size

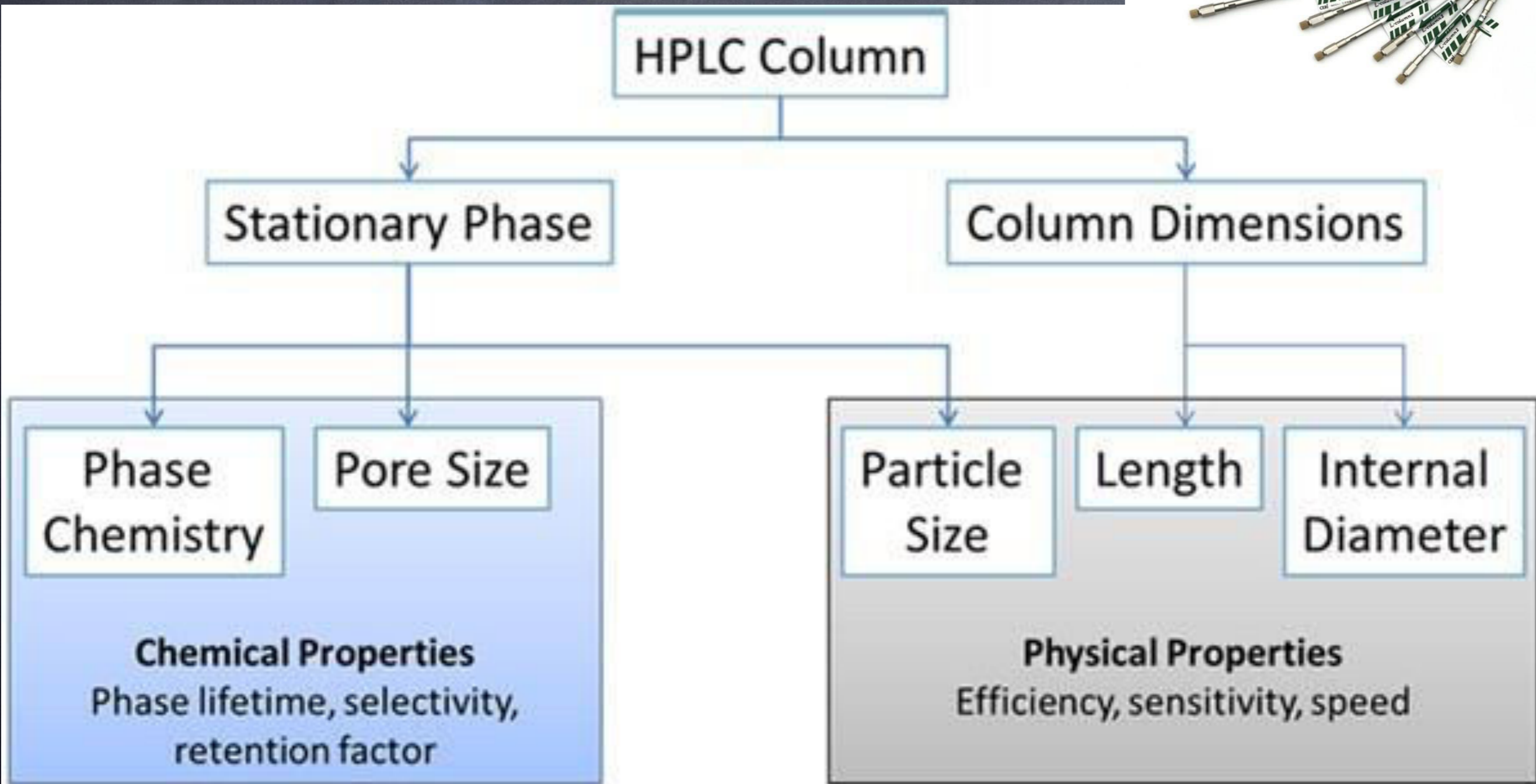
Shorter run times
= higher throughput

uses less Mobile Phase

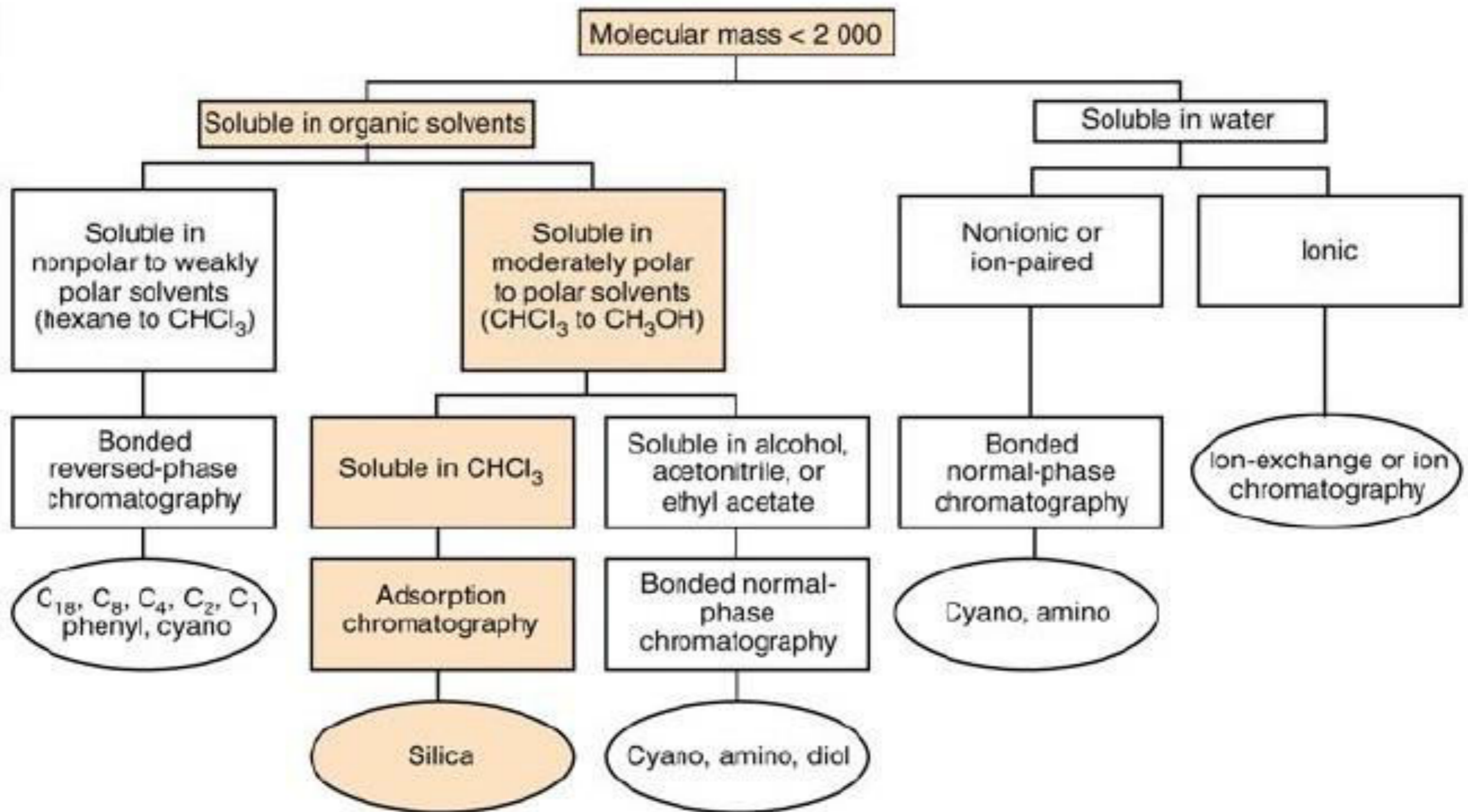
Expensive

Prone to Blockages

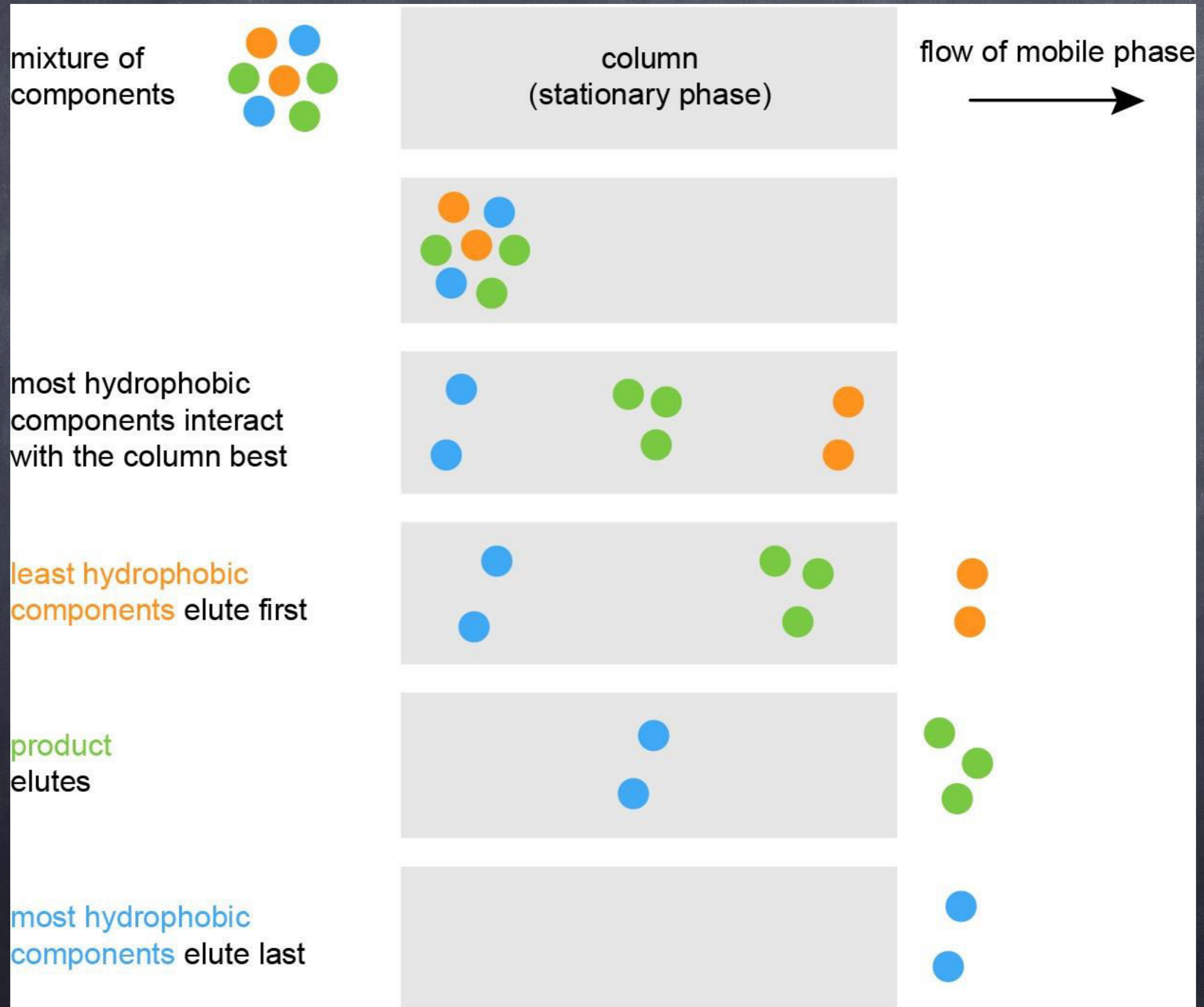
Column Selection



Separation based on selection of column material



Reverse Phase Chromatography



What type of Particle to Choose?

Large, irregular particles



5µm particles



3µm particles

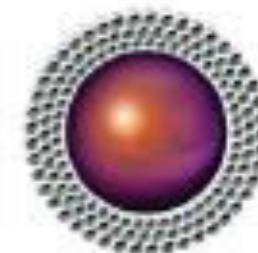


Sub-2µm particles

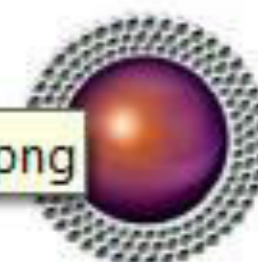


Solid Core

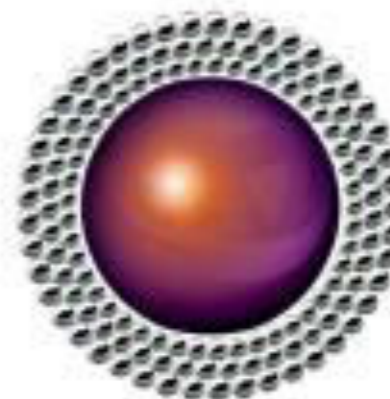
Solid Core Particles



2.6 µm
80 Å



2.6 µm
150 Å



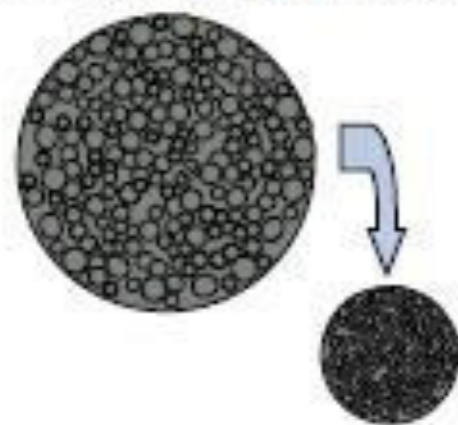
4 µm
80 Å



1.5 µm
80 Å

particle_evolution-page2.png

Conventional Fully Porous



Very High Sample Capacity
Lower Efficiency

Non-Porous



Low Sample Capacity
Very High Efficiency

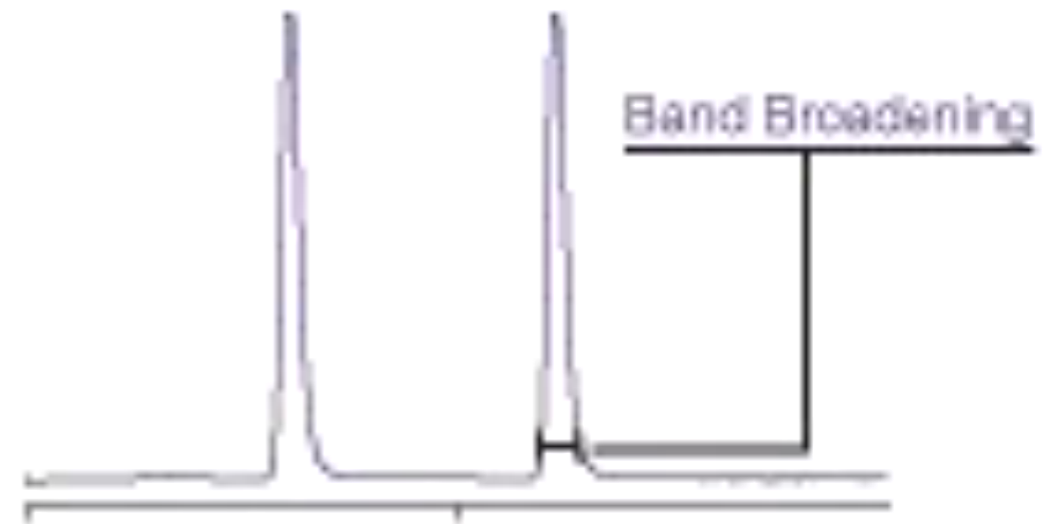
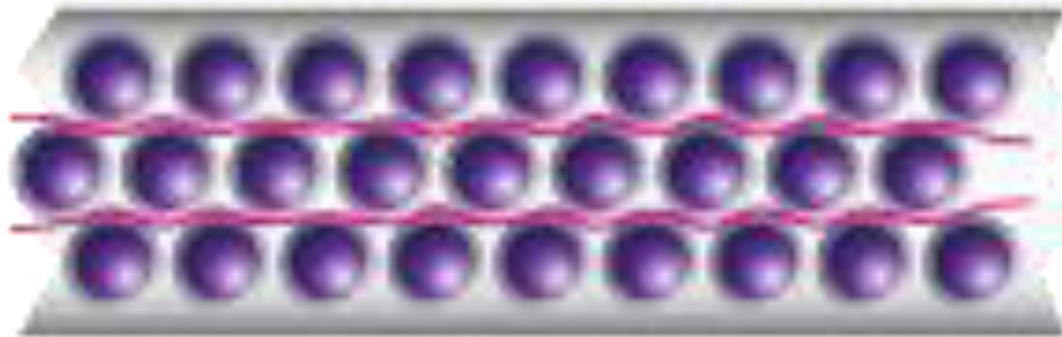
Solid Core



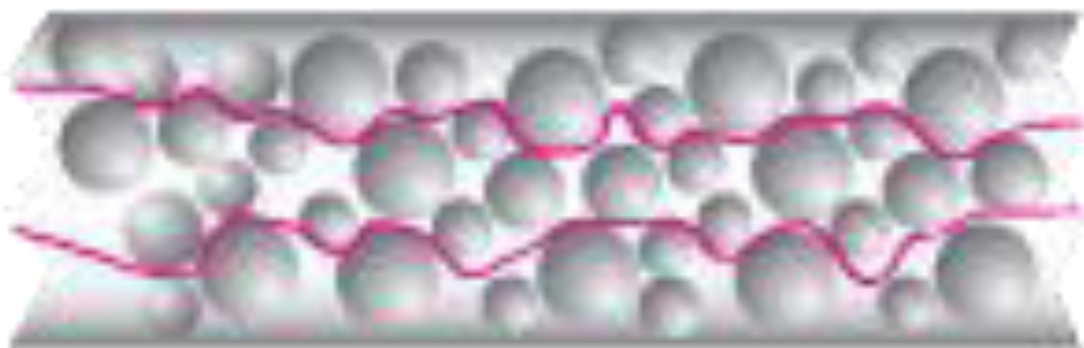
High Sample Capacity
High Efficiency

Eddy Diffusion

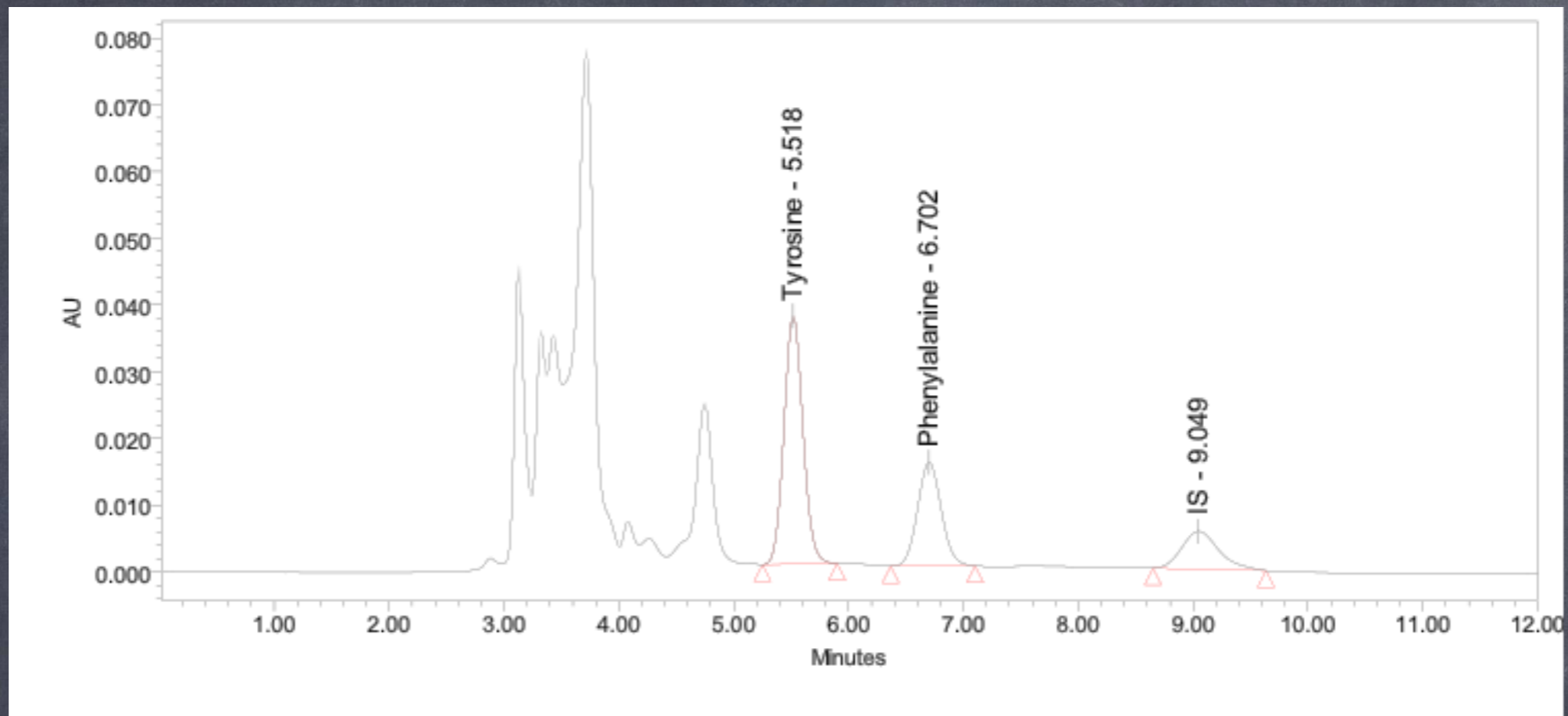
Kinetex Core-Shell



Fully Porous

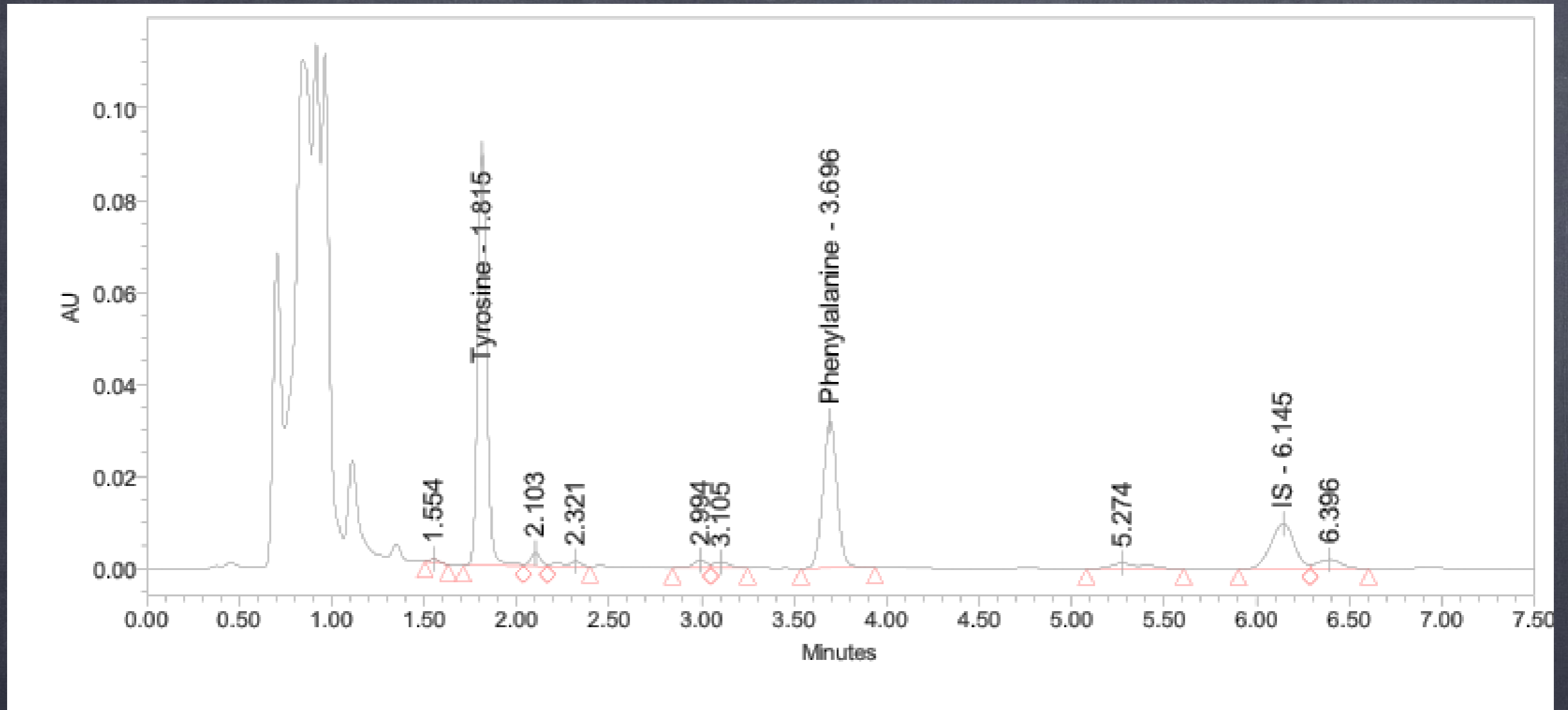


Plasma Phenylalanine + Tyrosine



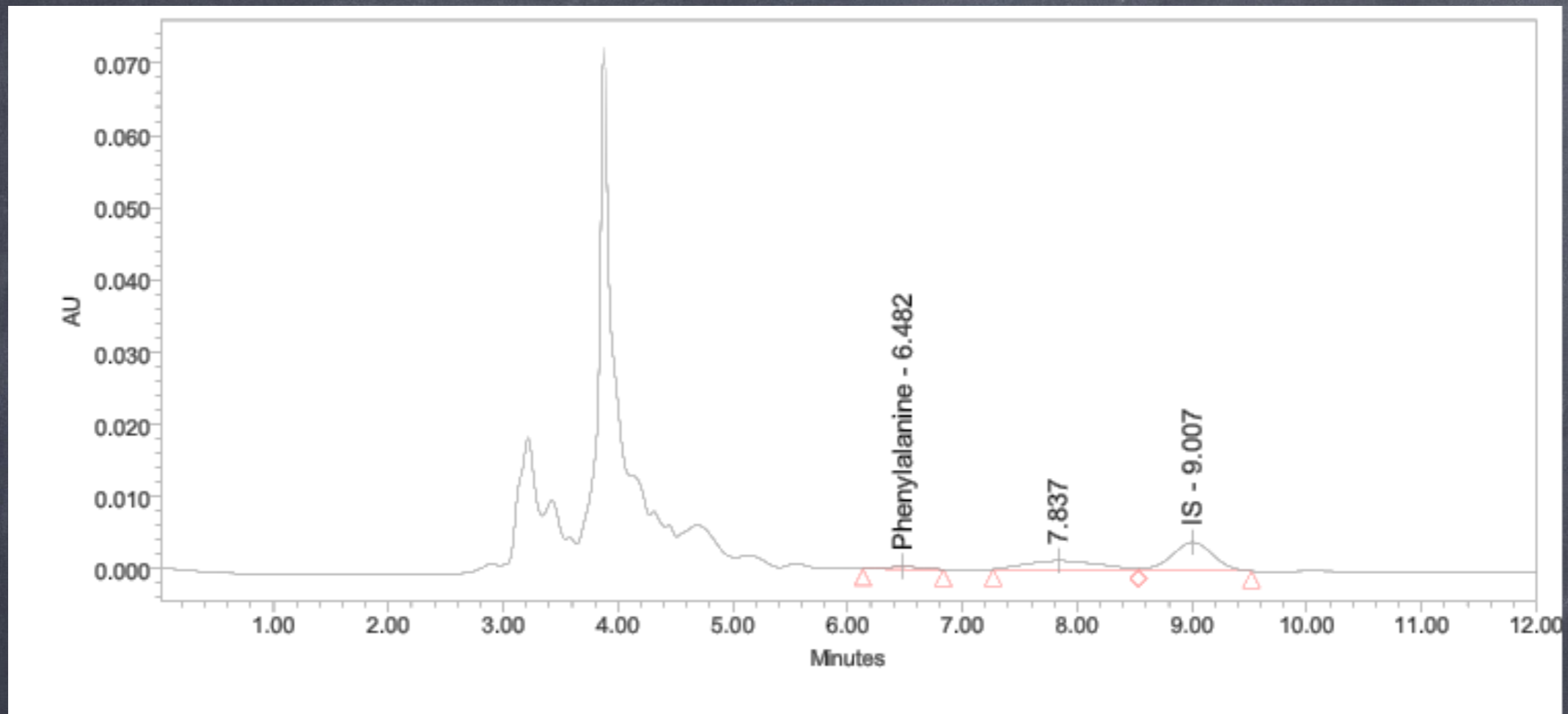
- Partisil column 250mm x4.6 10um Temperature 25°C
- Mobile phase 60mL Acetonitrile & 2mL 70%perchloric Acid in 1L Deionised water
- 100uL plasma & 200uL 10%perchloric Acid -mix & spin
- 200uL supernatant & 200uL internal std methyl phenylalanine in mobile phase
- Flow 1.0ml/min injection volume 10uL

Plasma Phenylalanine + Tyrosine



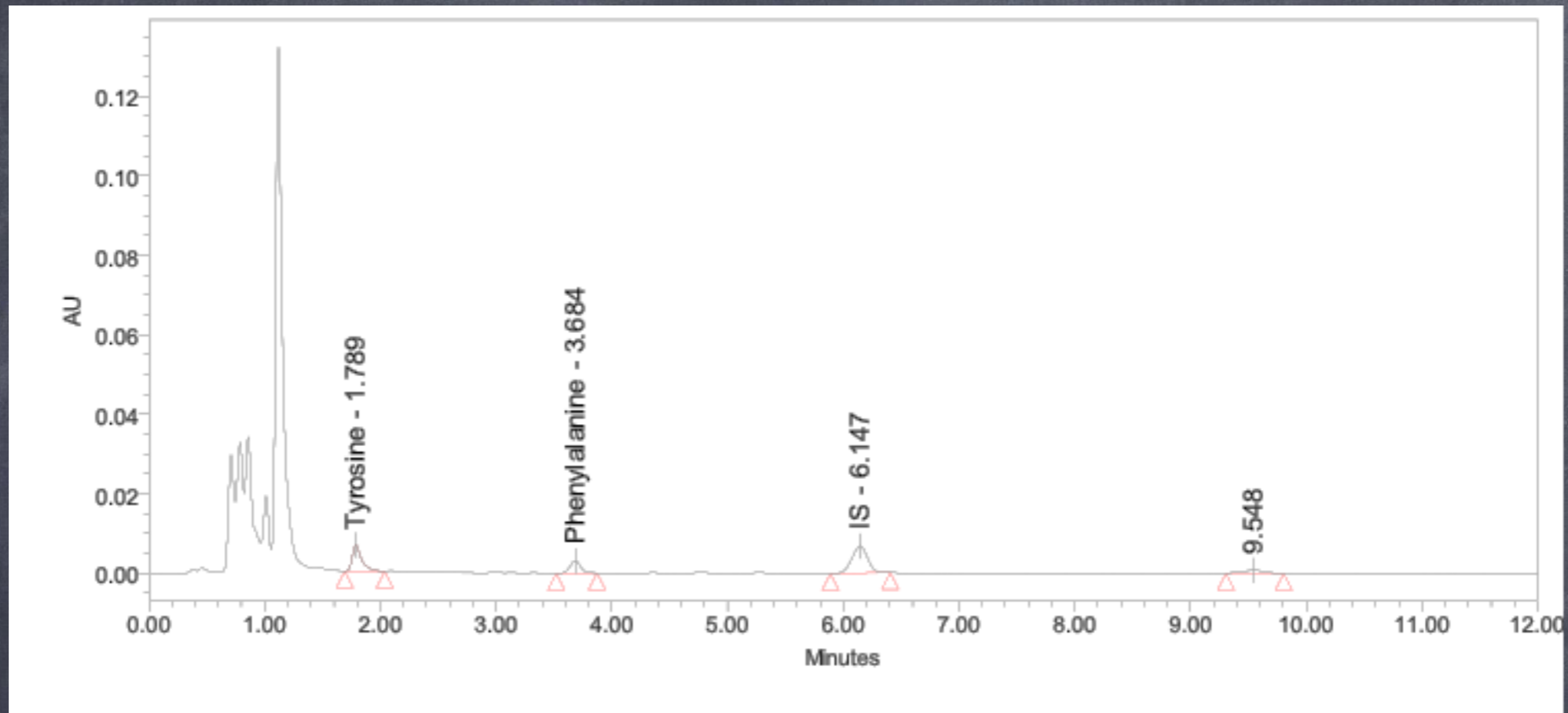
- Phenomenex Kinetex C18 2.6um 100mm x4.6
- Temperature 50°C use a guard column

Blood Spot Phenylalanine



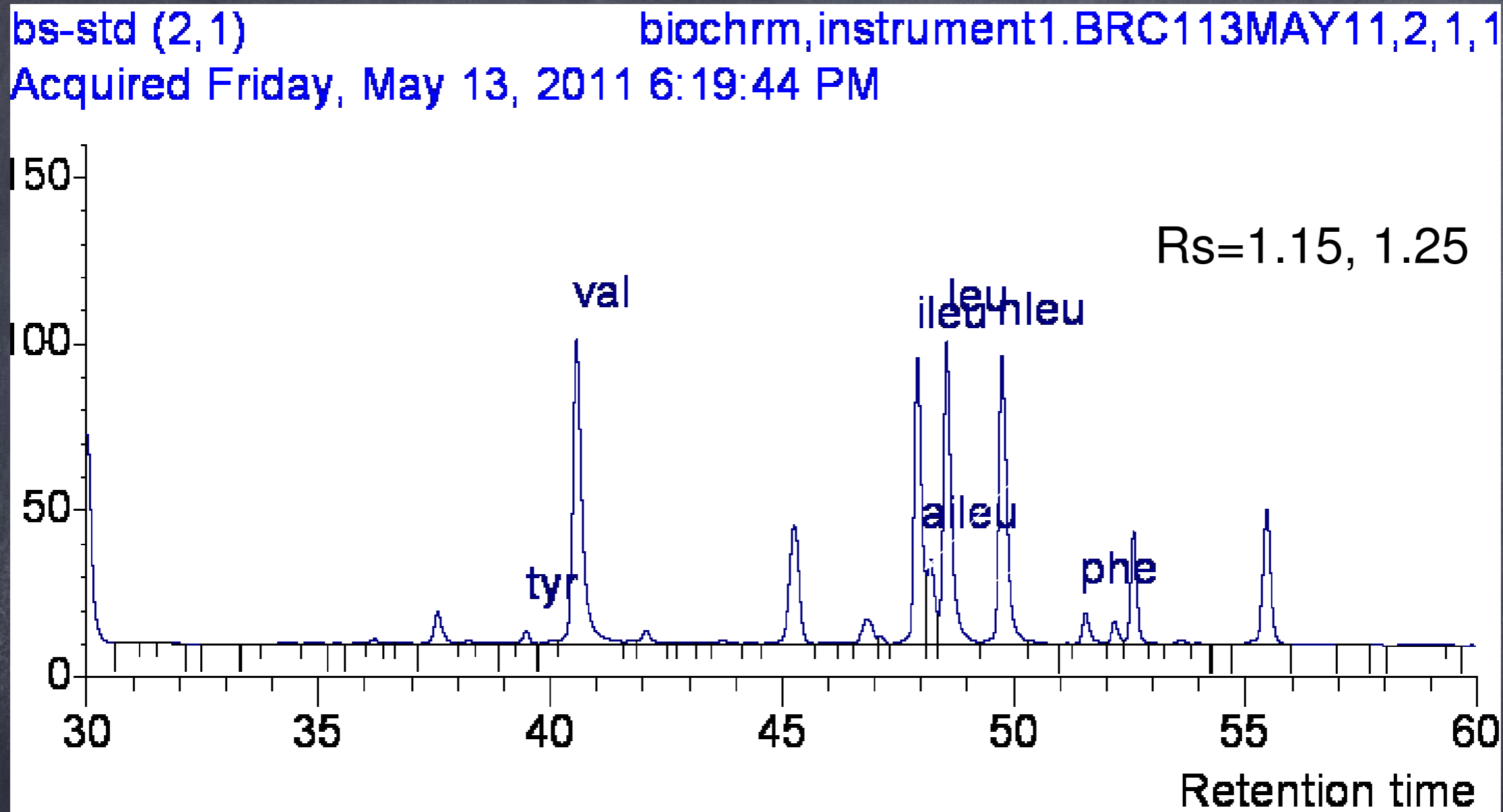
- Punch 2 blood spots
- Add 150uL 70%Ethanol /internal Std
- Mix for 1 min
- Inject 10uL eluent onto Partisil 250x4.6 10u column

Blood Spot Phenylalanine



- Punch 2x blood spots
- Add 150uL 80% ACN mix for 1min & spin
- Take 100uL of supernatant & dry under nitrogen at 37°C for 2mins
- Reconstitute with 100uL Internal Std
- Inject 10uL onto Kinetex 100x4.6 2.6um temp 50°C flow 1.4mL

Current LC method – Blood Spot Standard



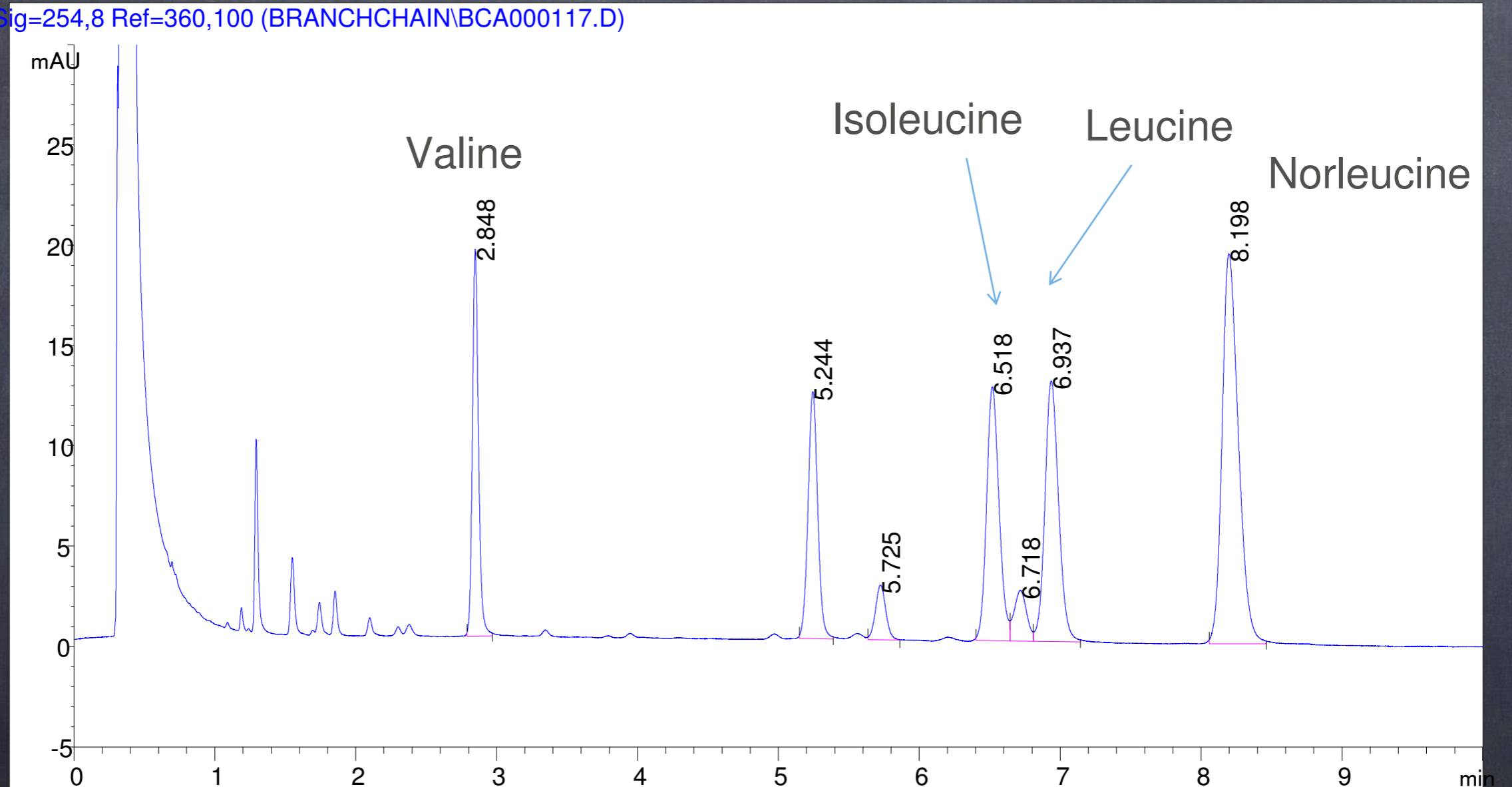
Column: Waters Picotag 4 μ m, 3.9 x 300 mm Temperature: 46°C
Flow rate: 1 ml/min Injection volume: 20 μ l
Mobile Phase A: Sodium Acetate buffer adjusted to pH6.55 with acetic acid
Mobile Phase B: Acetonitrile/Methanol / Water (50:15:35)

A = 79 %

B = 21 %

COLUMN = ECLIPSE PLUS 2.1, 150MM X 1.8UM

DAD1 A, Sig=254,8 Ref=360,100 (BRANCHCHAIN\BCA000117.D)



Flow rate = 0.95 ml/min (pressure = 1100 bar)

Whether you are using HPLC or UHPLC the troubleshooting remains the same

Each of the following items need to be optimised in order to generate a satisfactory chromatogram

- Mobile phase composition
- Bonded phase chemistry
- Column and packing dimensions
- Injection volume
- Sample pre-treatment and concentration
- Mobile phase flow rate
- Column temperature
- Detector parameters

Good Housekeeping

- Use HPLC grade solvents for mobile phase
- Equilibrate column well before use
- Use a guard column to prolong the life of the column
- Never leave the lamp or ECD on without mobile phase going through the system
- Flush the system with 50% methanol after use
- Record daily maintenance & running pressures for each assay
- Record any instrument or assay problems and actions taken to resolve the issues.

Good Housekeeping

- Replace solvents regularly- composition may change
- Filter solvents-remove- particulate matter could damage components
- Degas solvents-removal of dissolved gases from the mobile phase helps to prevent bubble formation, lead to loss of prime

Trouble shooting

- High Pressure
- Low Pressure
- Poor Chromatography

High Pressure

- High Organic content of Mobile Phase-try slowly increasing flow when column first installed
- ?Blocked guard column-change filter
- ? Blocked column - try reversing column
- Does the pressure drop when the column is removed?
- Yes - try replacing column
- No - ?blockage in tubing - replace tubing...make sure you replace like for like otherwise chromatography will be effected!

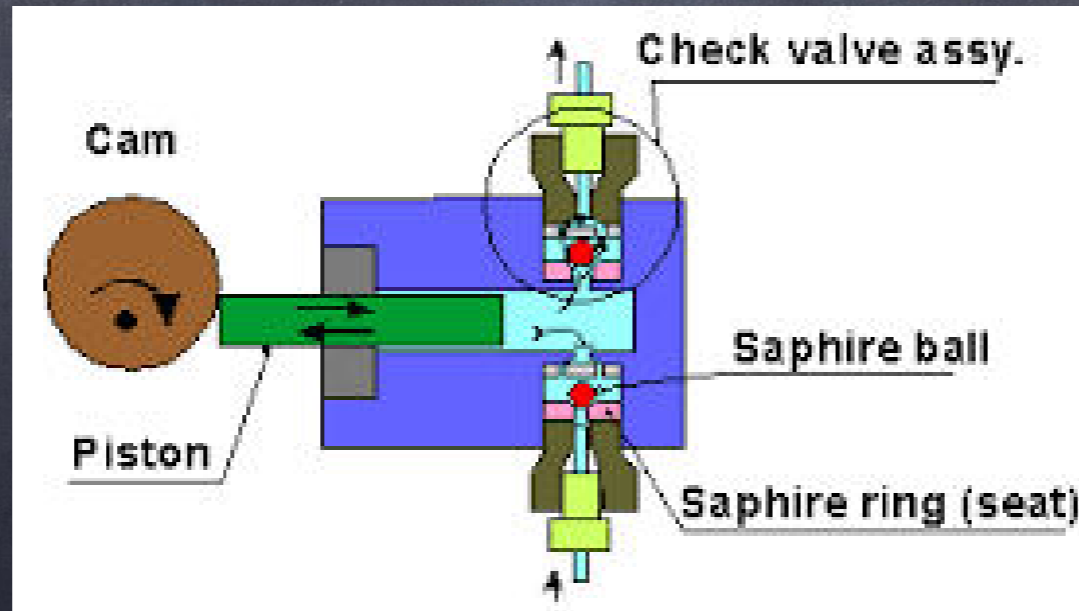
LOW Pressure

- Look for leaks
- Is the column installed properly?
- Is the prime valve open?
- Lost Prime -sonicate check valves
(make sure re-installed correctly)

Check valves



Pump Head

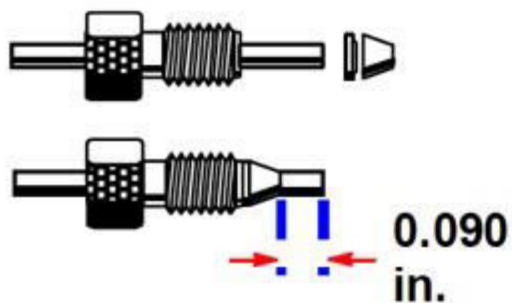


Poor Chromatography

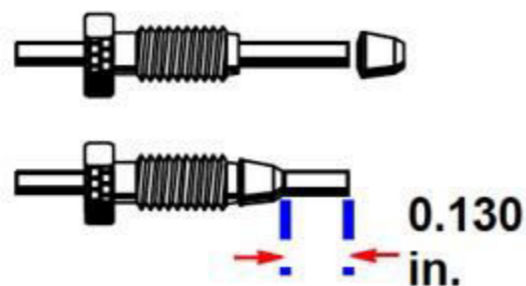
- Be Systematic
- Check Mobile Phase + Solvent line
- Check Column + Column Temperature
- Check sample vial + sample preparation
- Check Tubing and column fittings - void/dead volumes

Dead Volumes

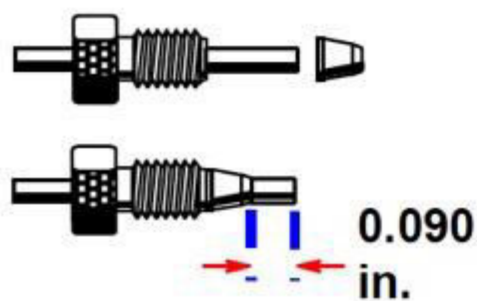
Swagelok



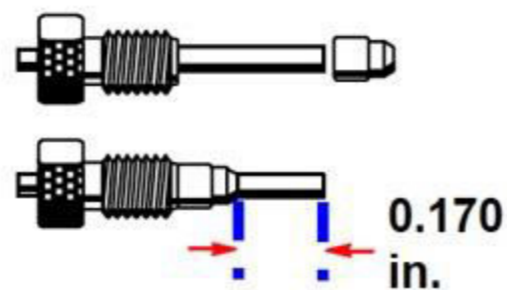
Waters



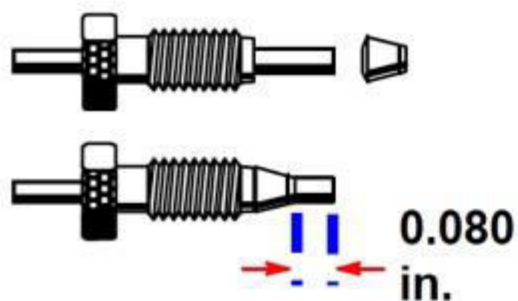
Parker



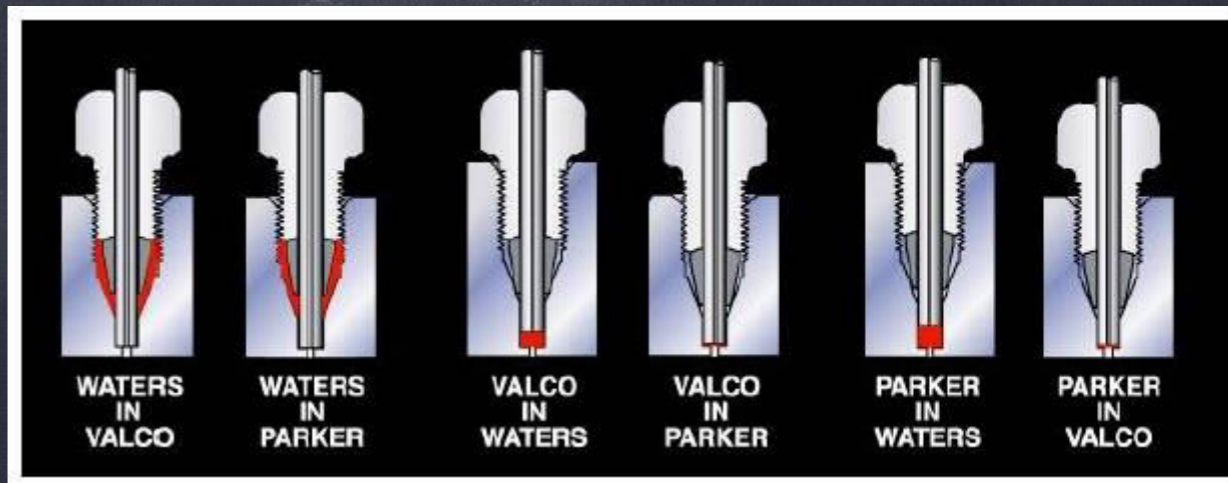
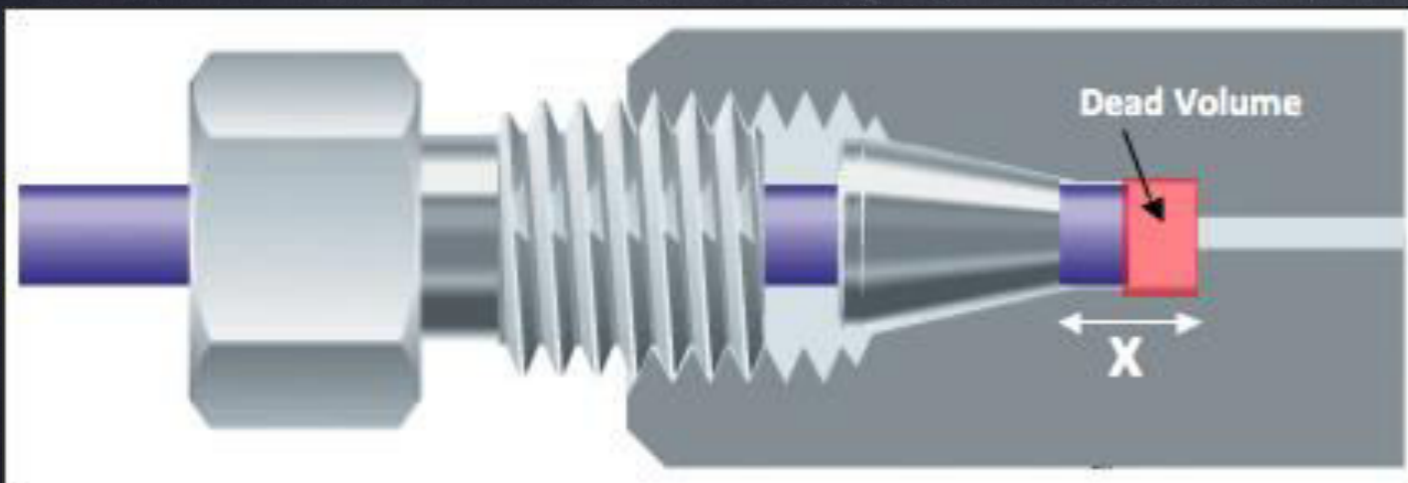
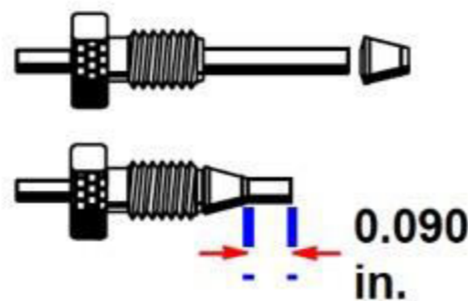
Rheodyne

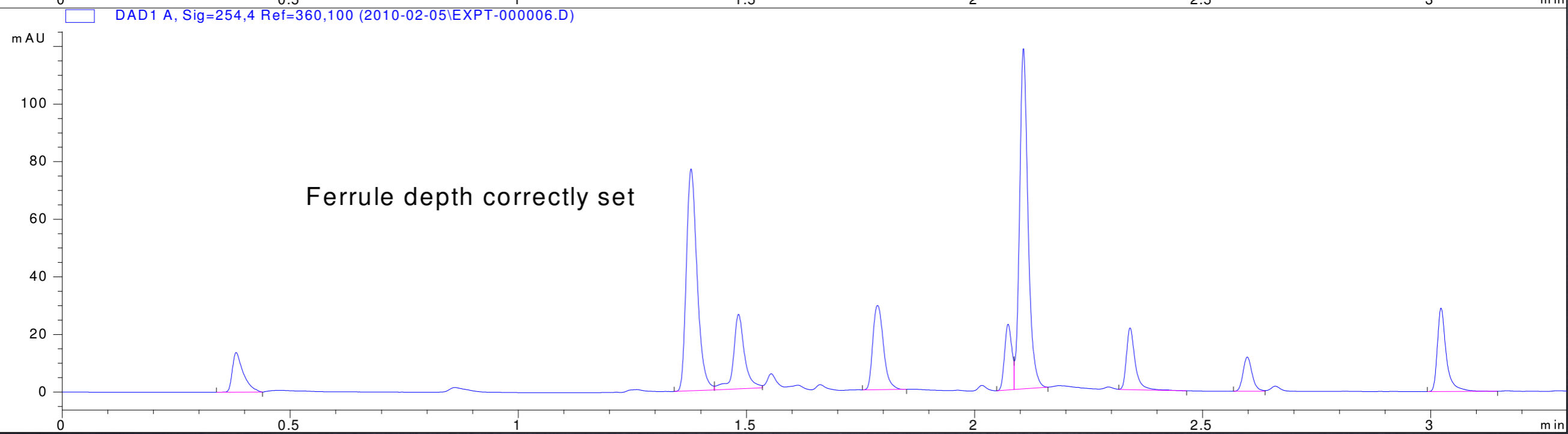
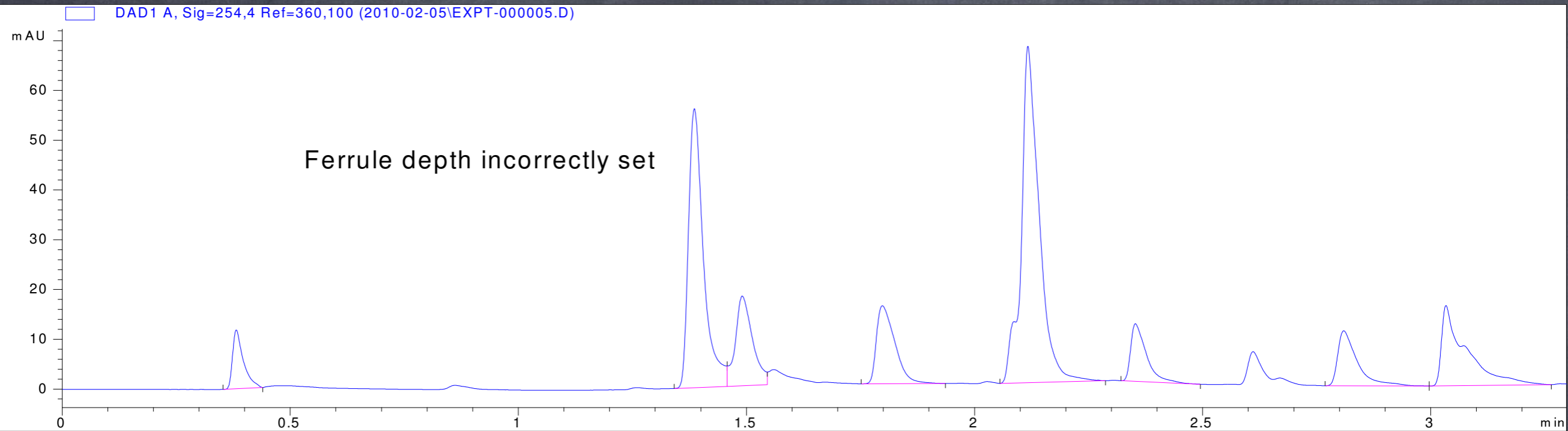


Valco

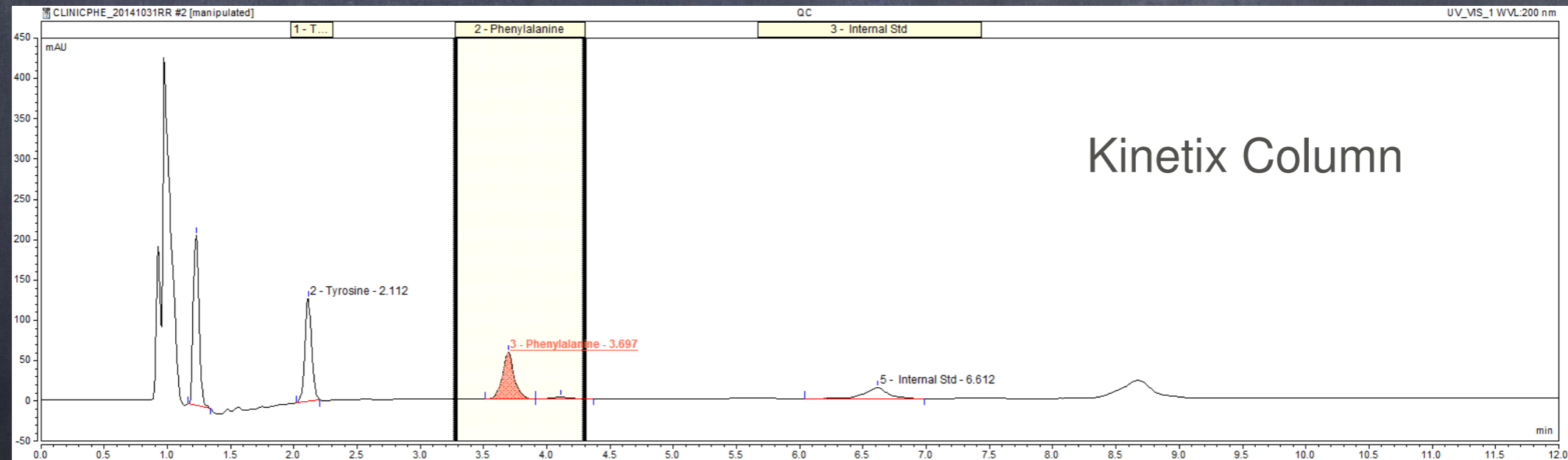
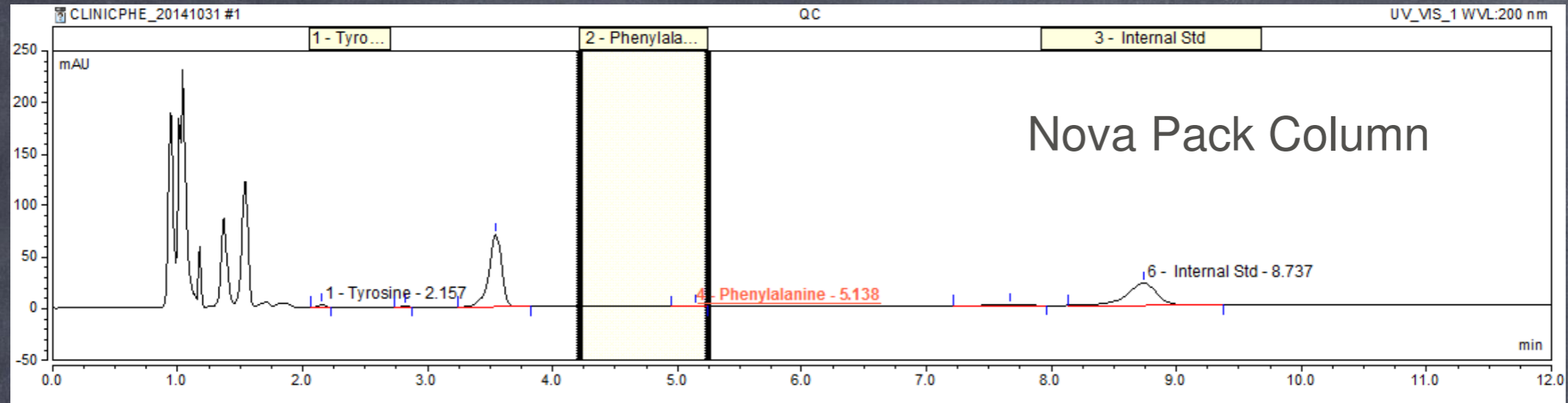


Uptight



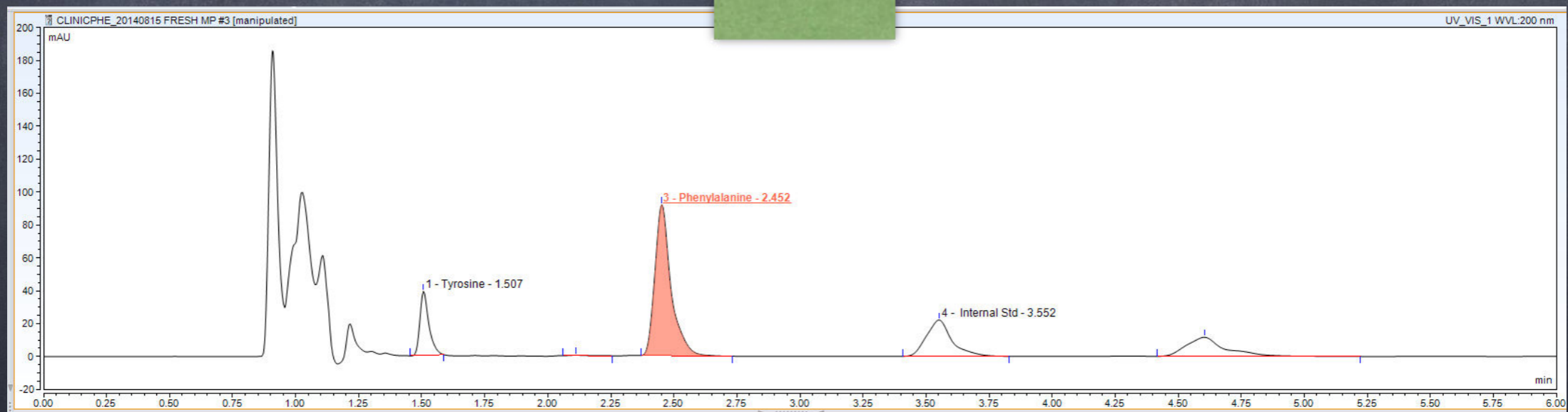
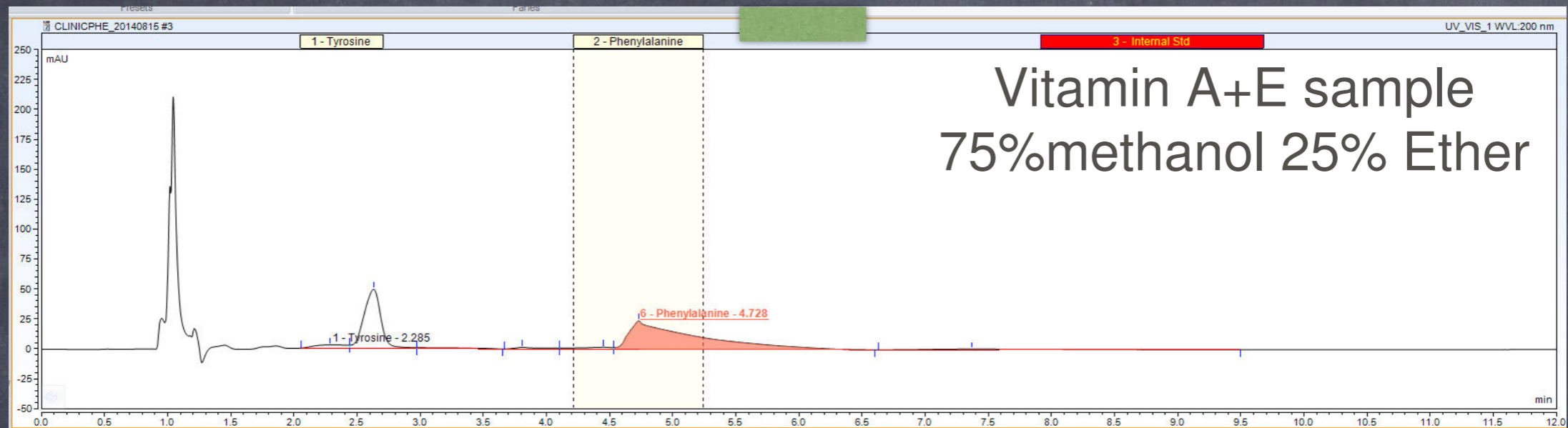


Plasma Phenylalanine + Tyrosine problem



Wrong Column!

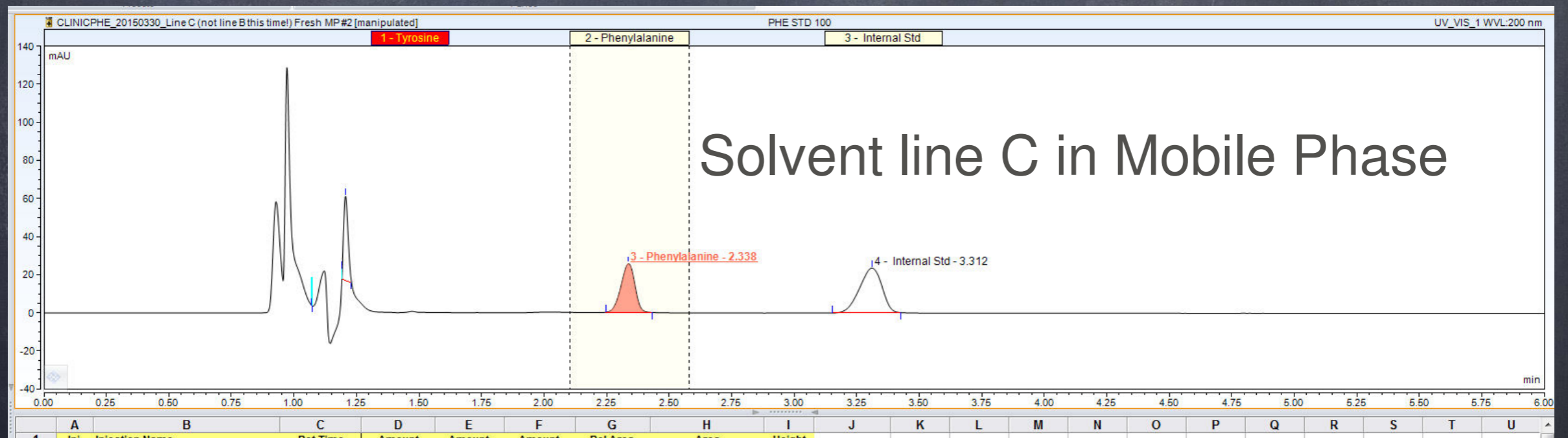
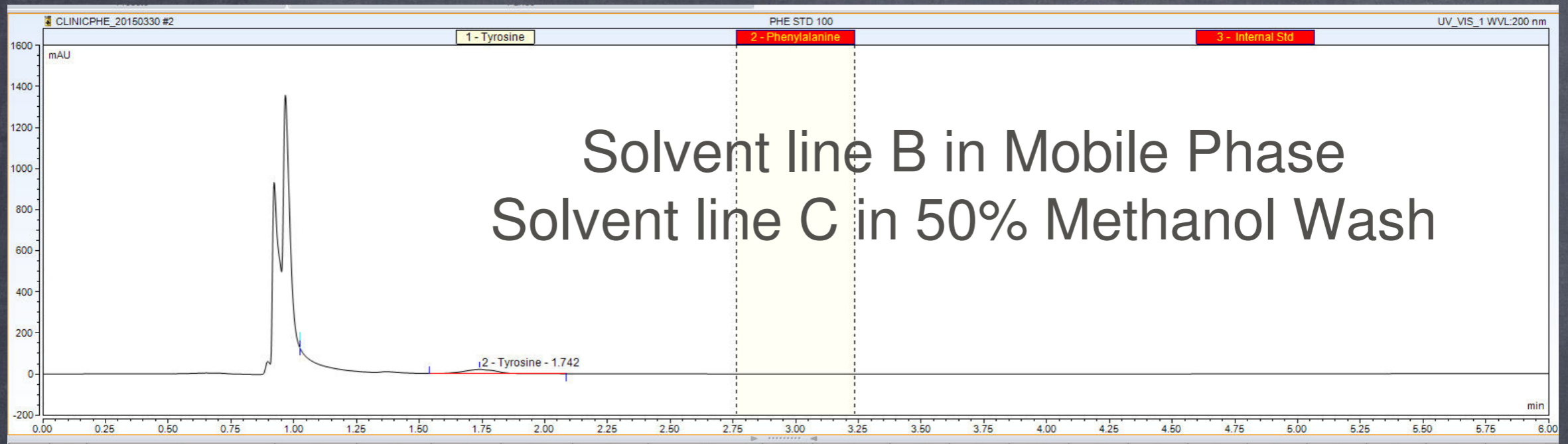
Plasma Phenylalanine + Tyrosine problem



Clue: No Internal Standard!

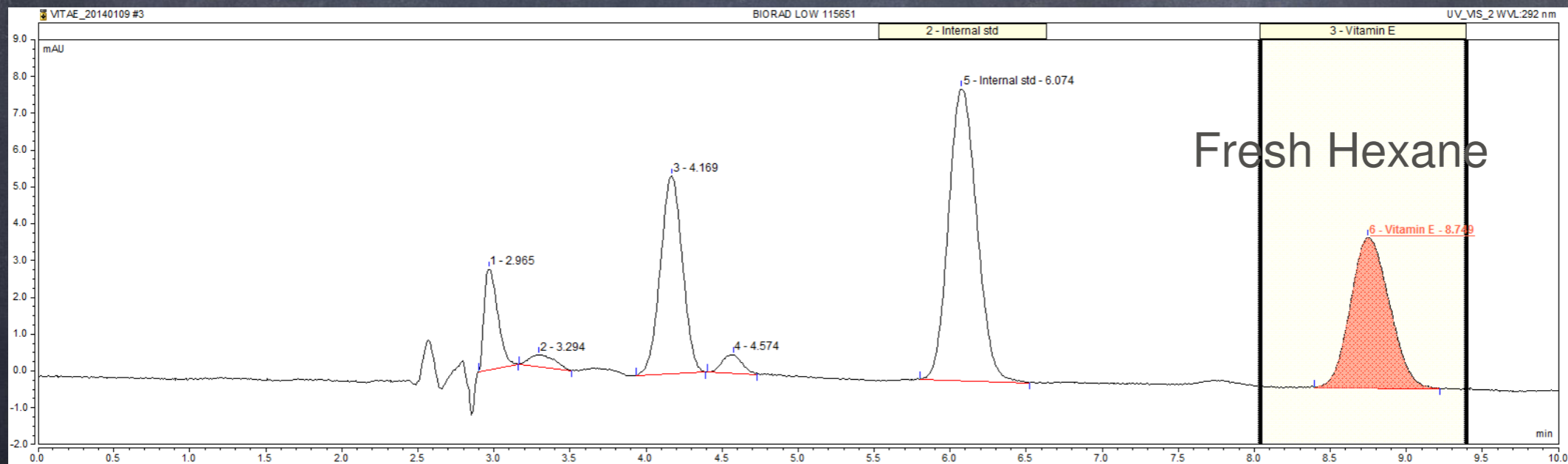
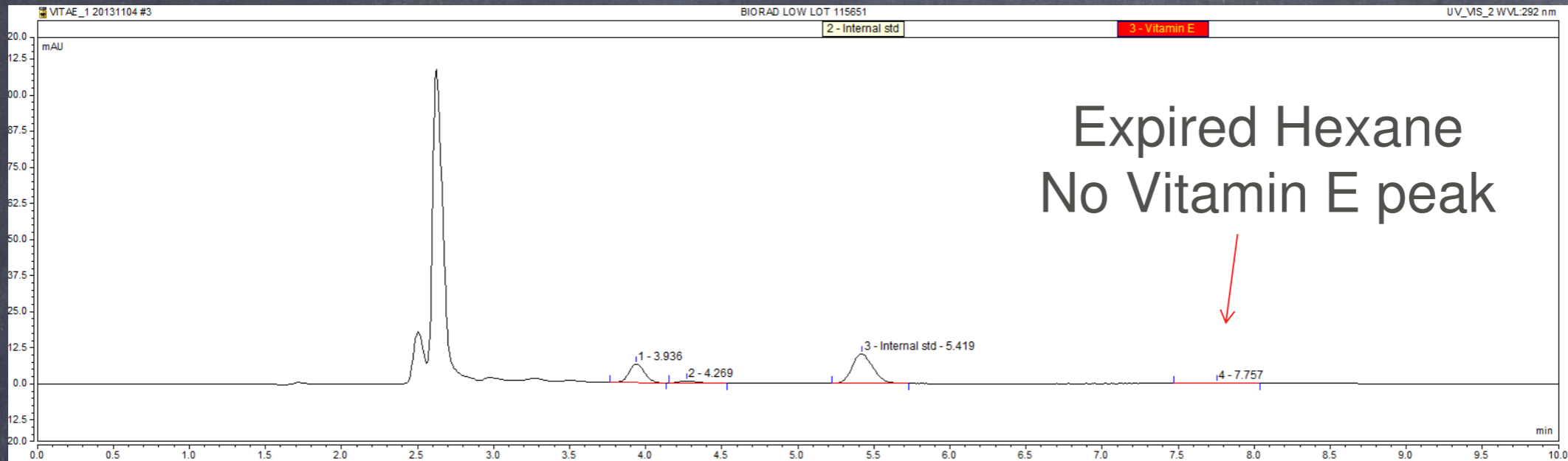
Problem: Wrong sample vial injected

Plasma Phenylalanine + Tyrosine problem



Wash line (50% Methanol)
and MP lines switched

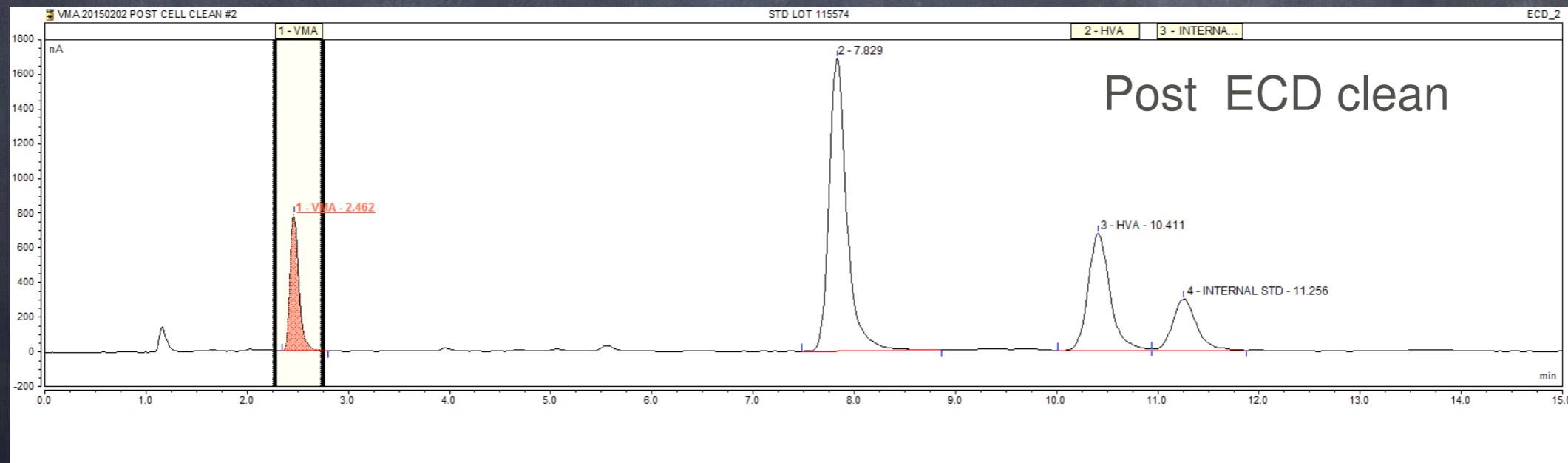
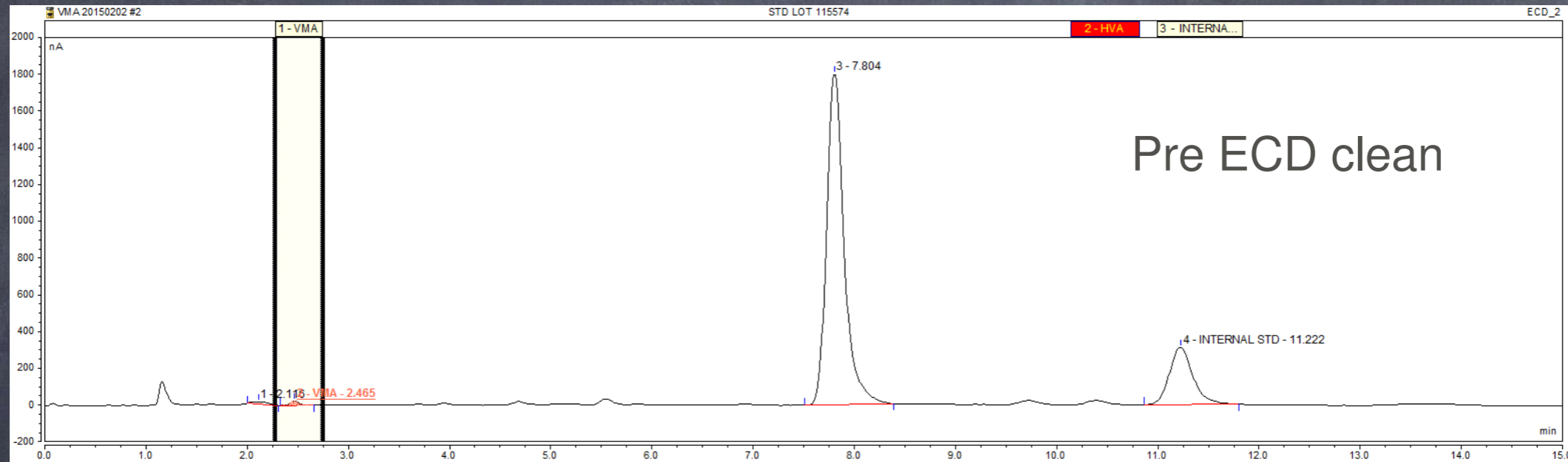
Disappearing Peaks! Vitamin A + E



Sample Preparation -Expired Hexane!

More Disappearing Peaks!

VMA + HVA

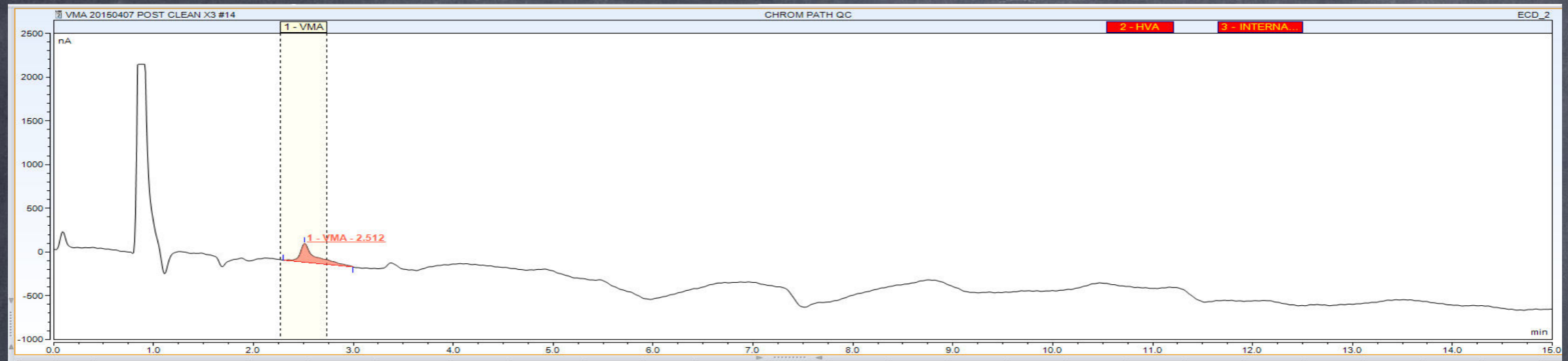


ECD needs cleaning

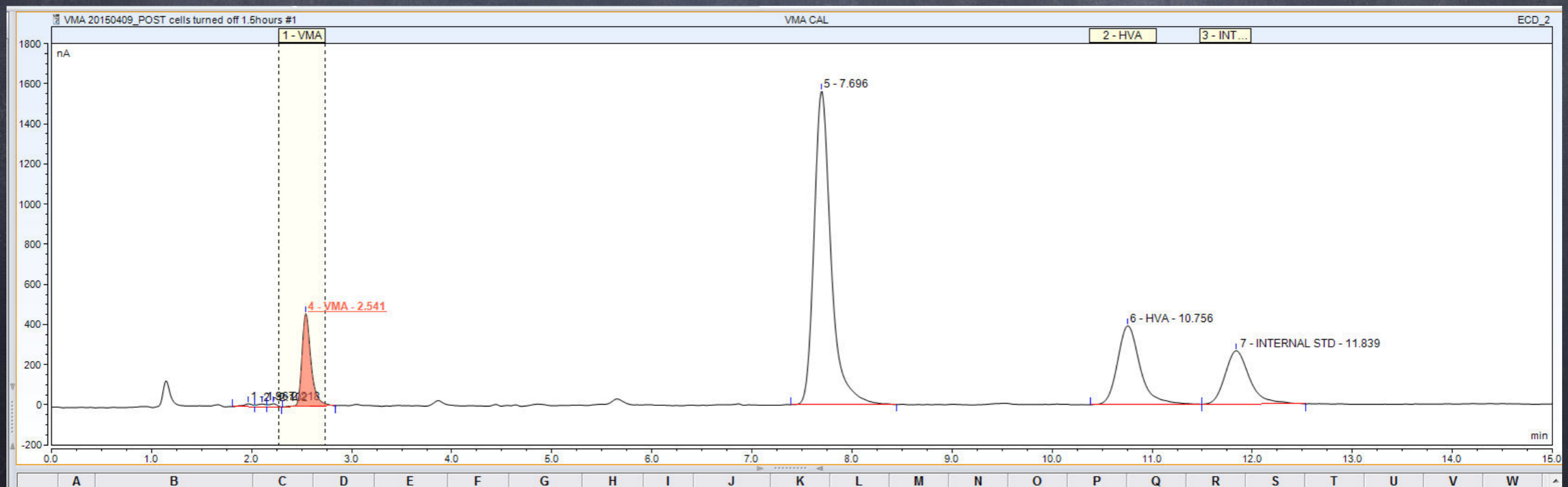
Cleaning ECD

- Cell 2
- +1000mv for 3min
- -500mv for 3mins
- +1000mv for 3min
- Turn cell off for 10minutes with mobile phase running through
- Turn cell back on

Is this ECD Dead? (VMA + HVA)



ECD cells turned off for 1.5hrs with MP still flowing

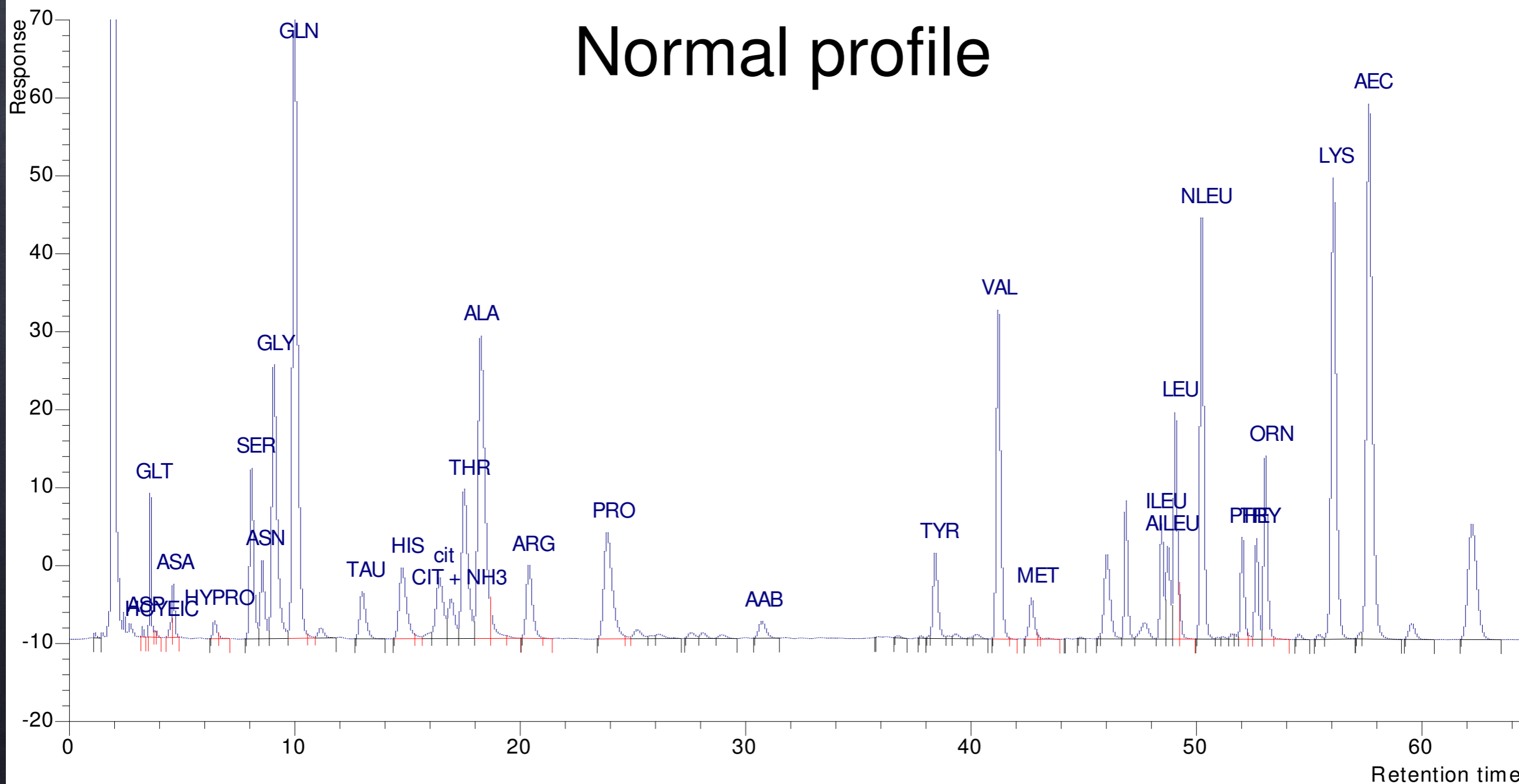


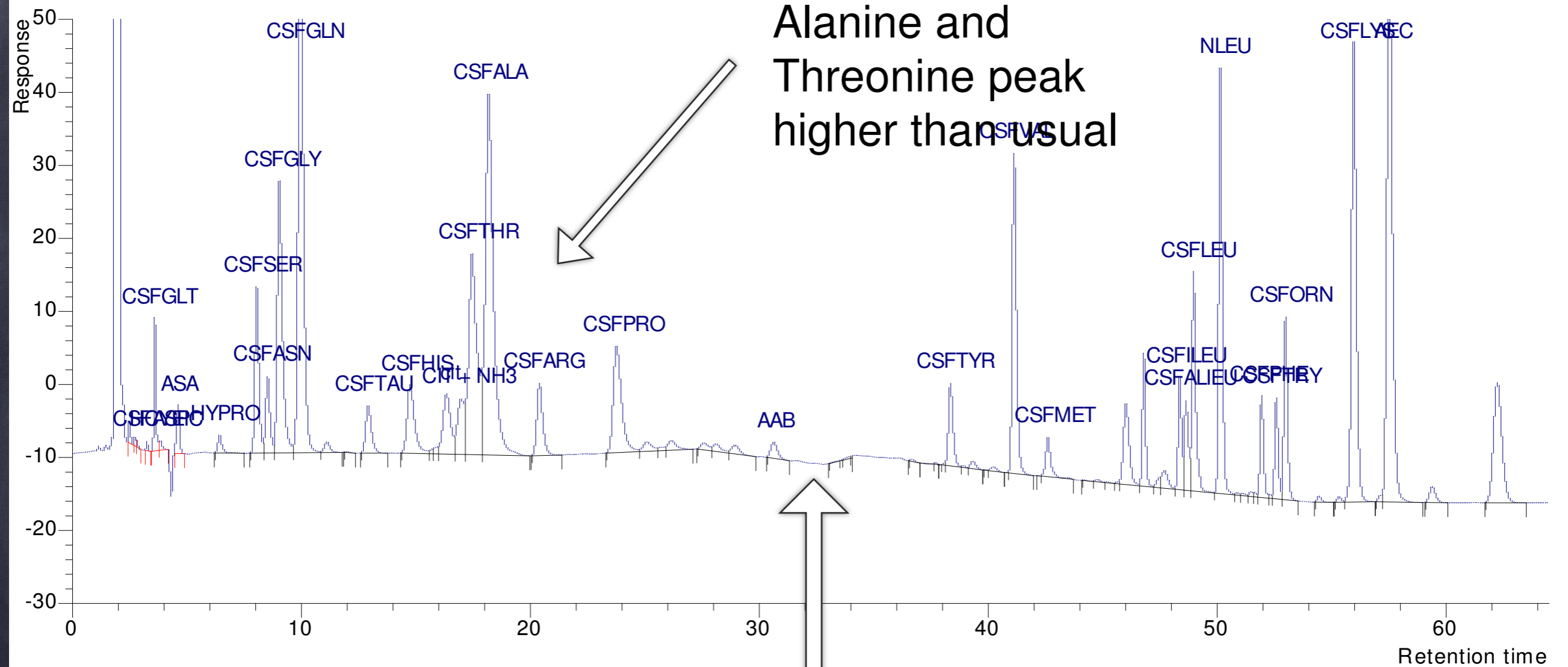
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Flow rate: 1ml/min Injection volume: 20 μ l
Mobile Phase A: Sodium Acetate buffer adjusted to pH6.55 with acetic acid
Mobile Phase B: Acetonitrile/Methanol / Water (50:15:35)

Q2414 (2,1)
Acquired 13 February 2015 17:40:27

HPLC,Instrument5.150213C5L,2,1,1

Normal profile





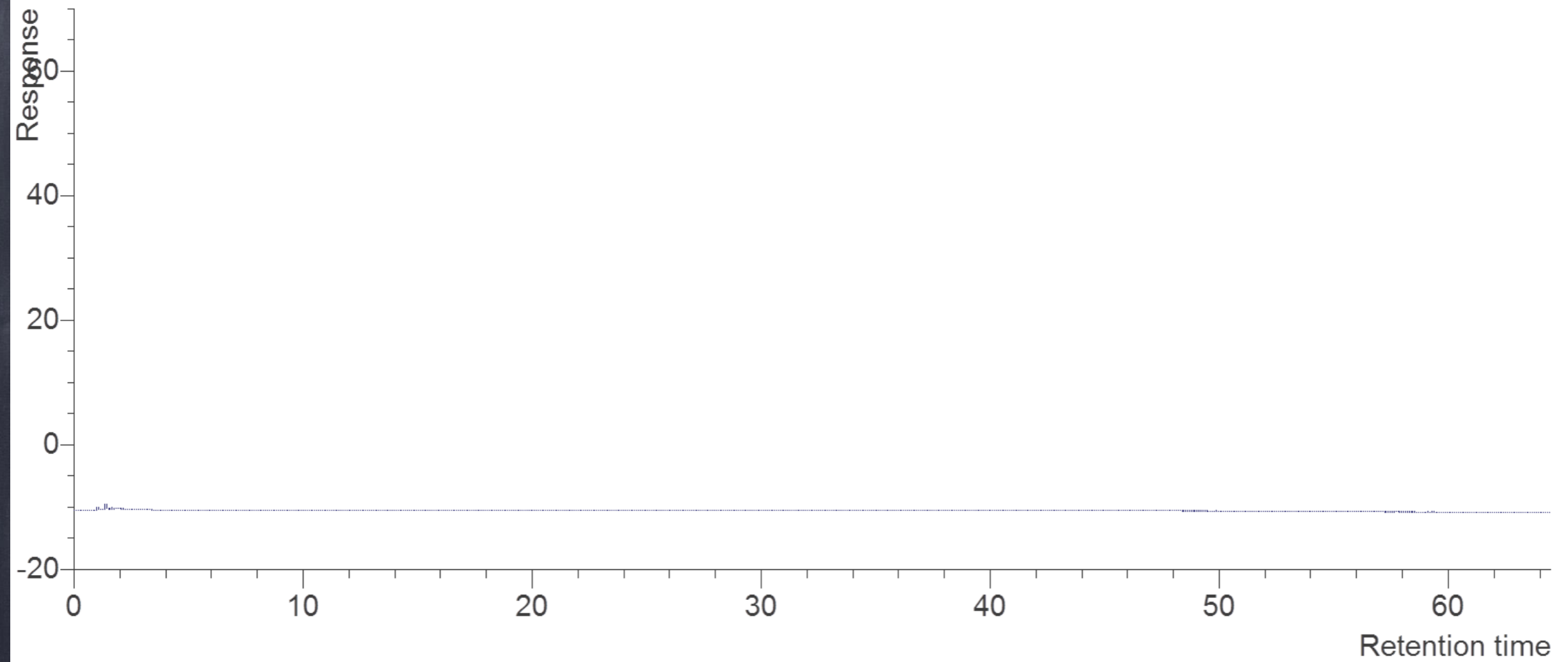
? Contamination, Check blank

Sloping baseline

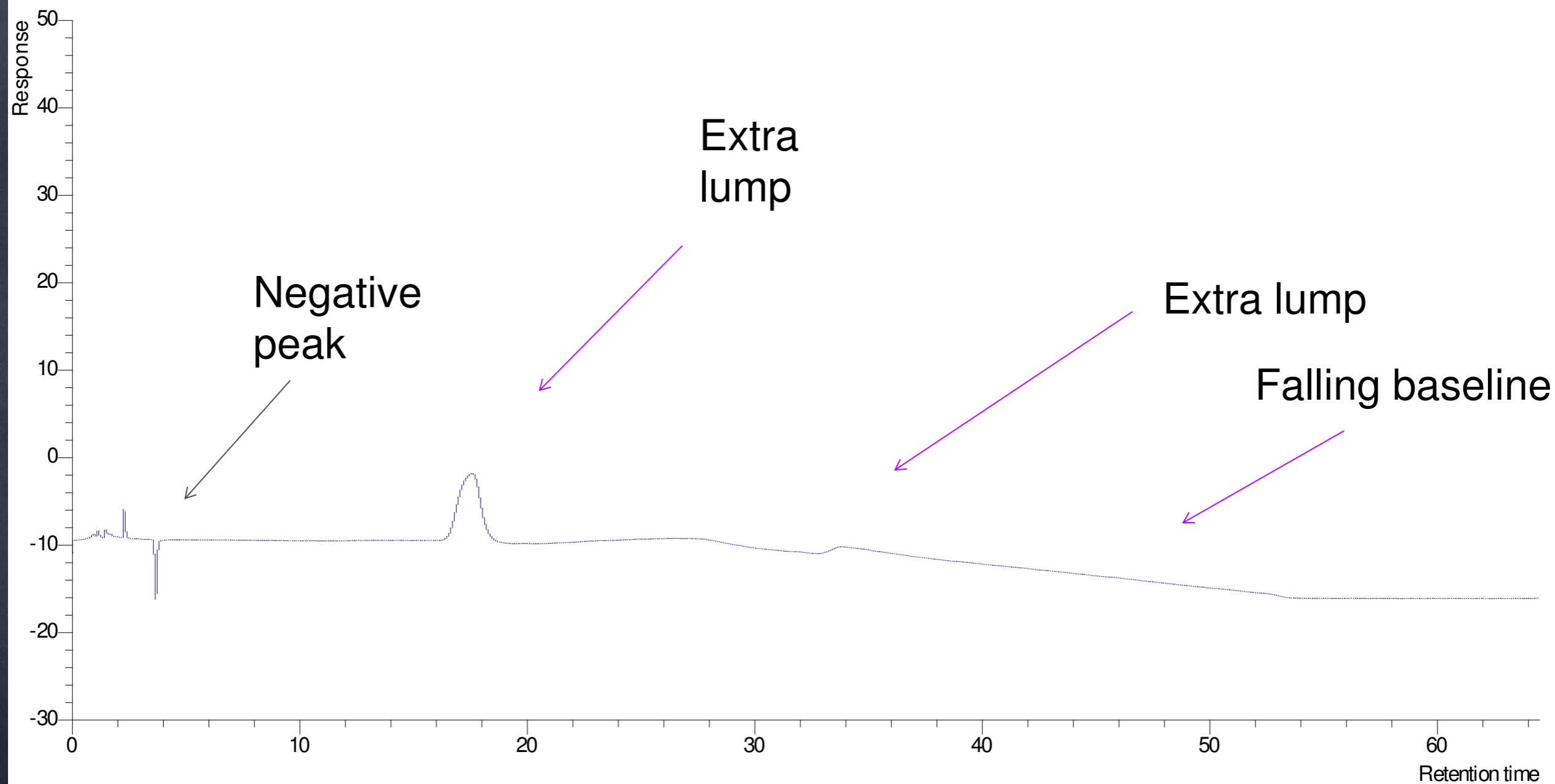
blank (1,1)

HPLC,Instrument4.150213C4LA,1,1,1

Acquired 13 February 2015 16:18:13

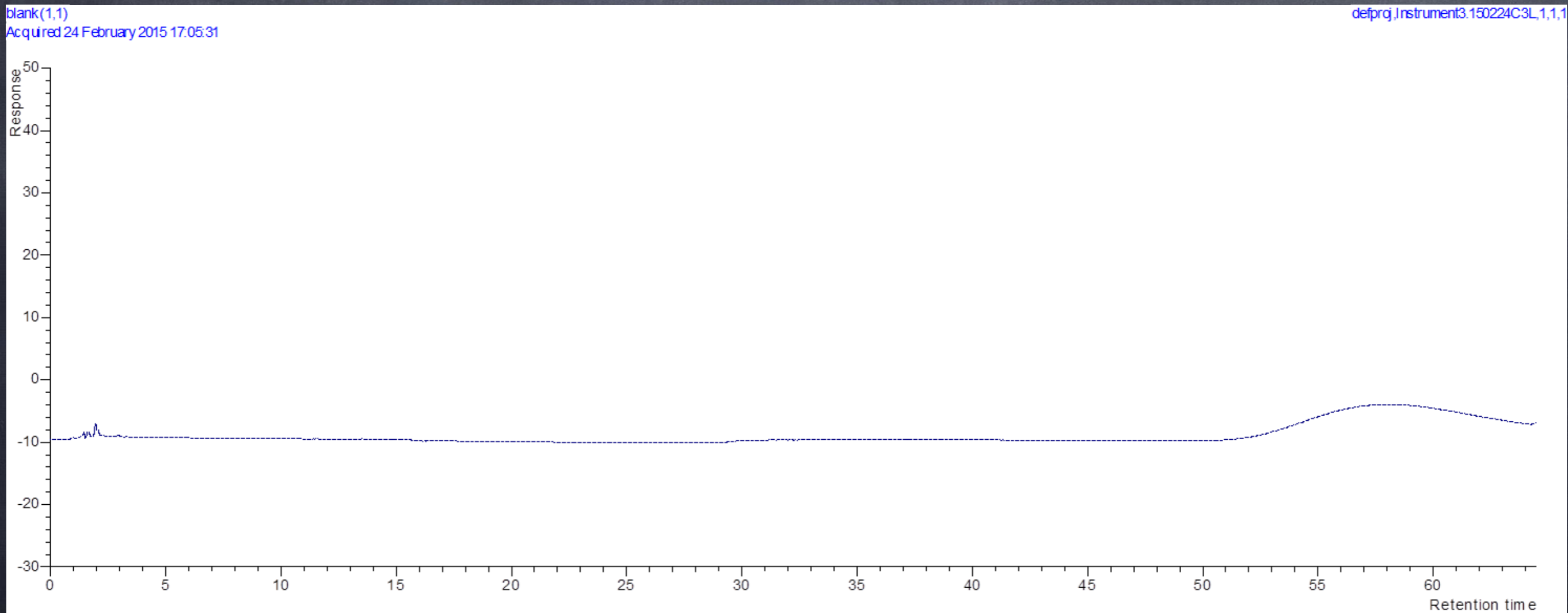


Blank on working system , flat straight baseline



Problem contamination in system ? Buffer A
? Buffer B, Needle wash, poor house keeping ,Millipore water
system

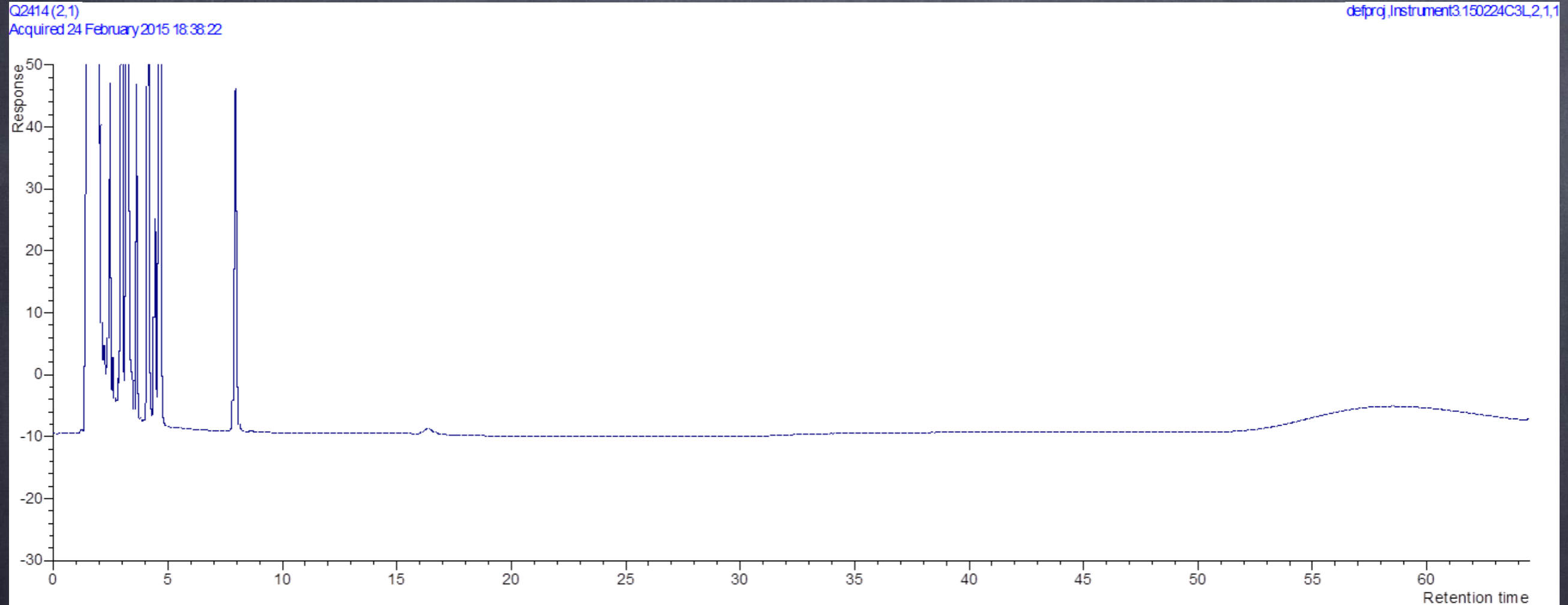
On this occasion check blank



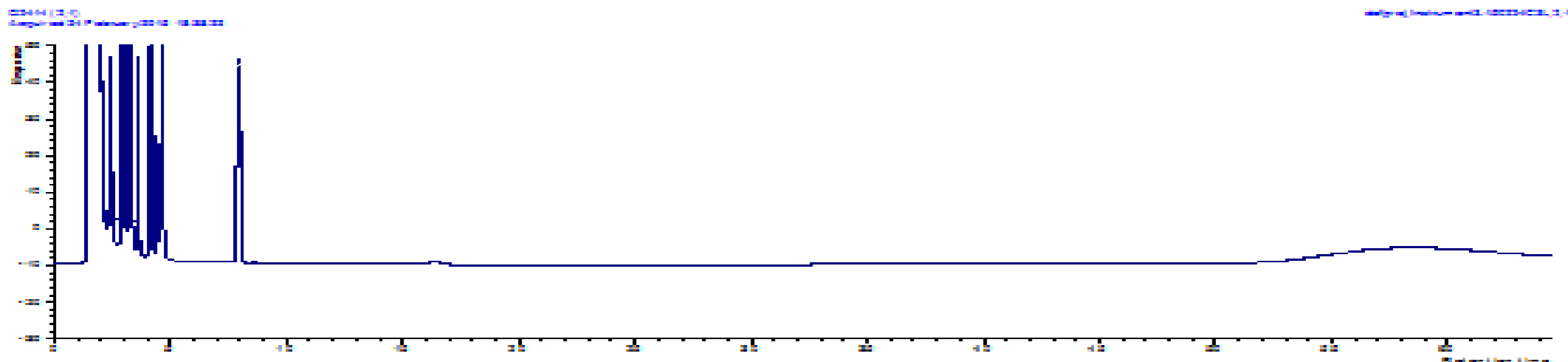
Blank sample run with HPLC gradient – not straight as slide ?

Check samples

Amino acid QC sample / where are peaks?



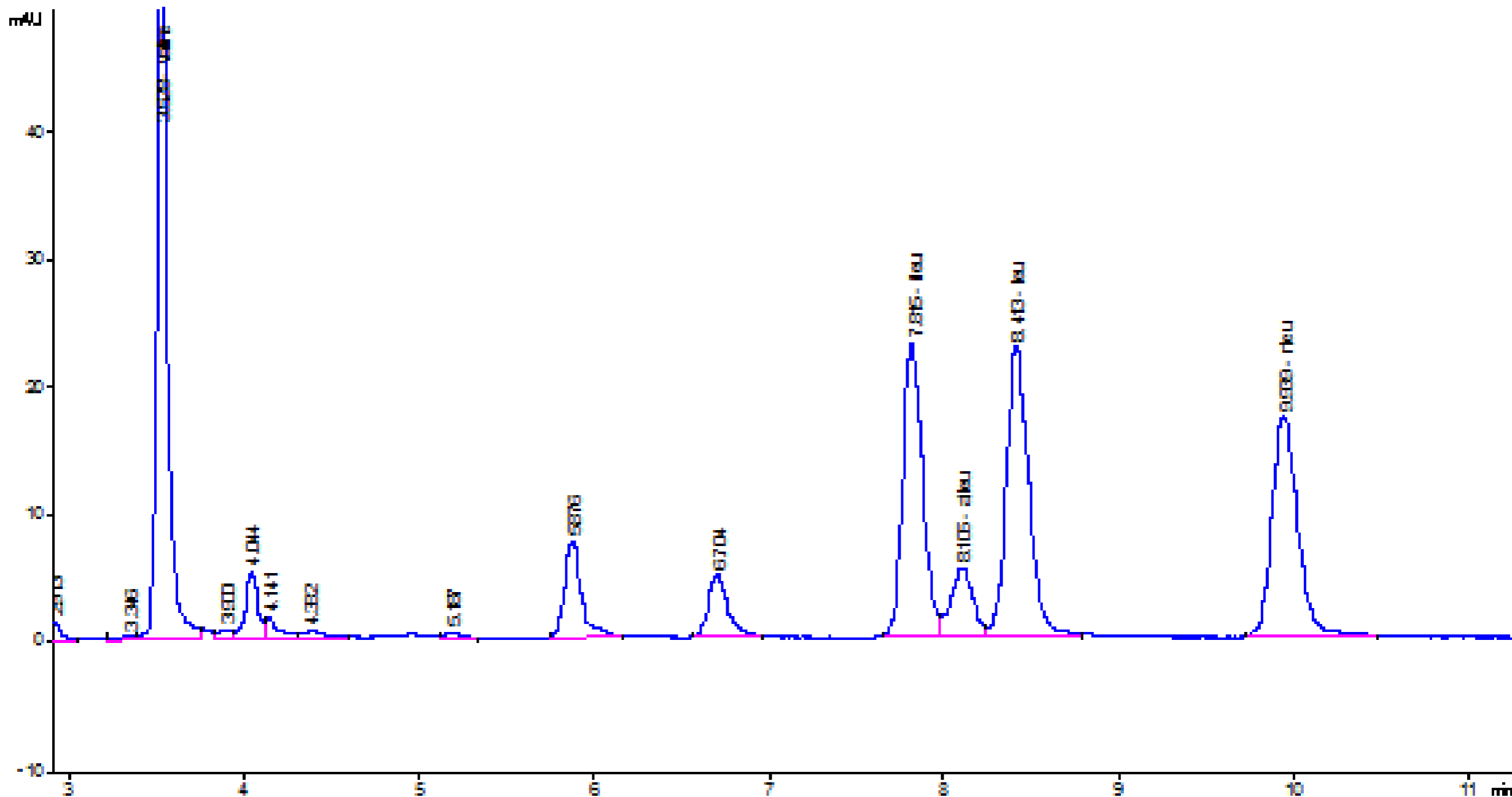
Phase organic buffer, wash sample off column



Troubleshooting

Has anything change ?

- Initial conditions 100% buffer A psi usually 1800 psi, on this run 1600 psi
- Buffers changed on day of run
- Other machine chromatography fine with same buffer
- Therefore Problem with that particular HPLC Machine ?
- Possible cause ?
- Answer
- Buffer A and buffer B line switched



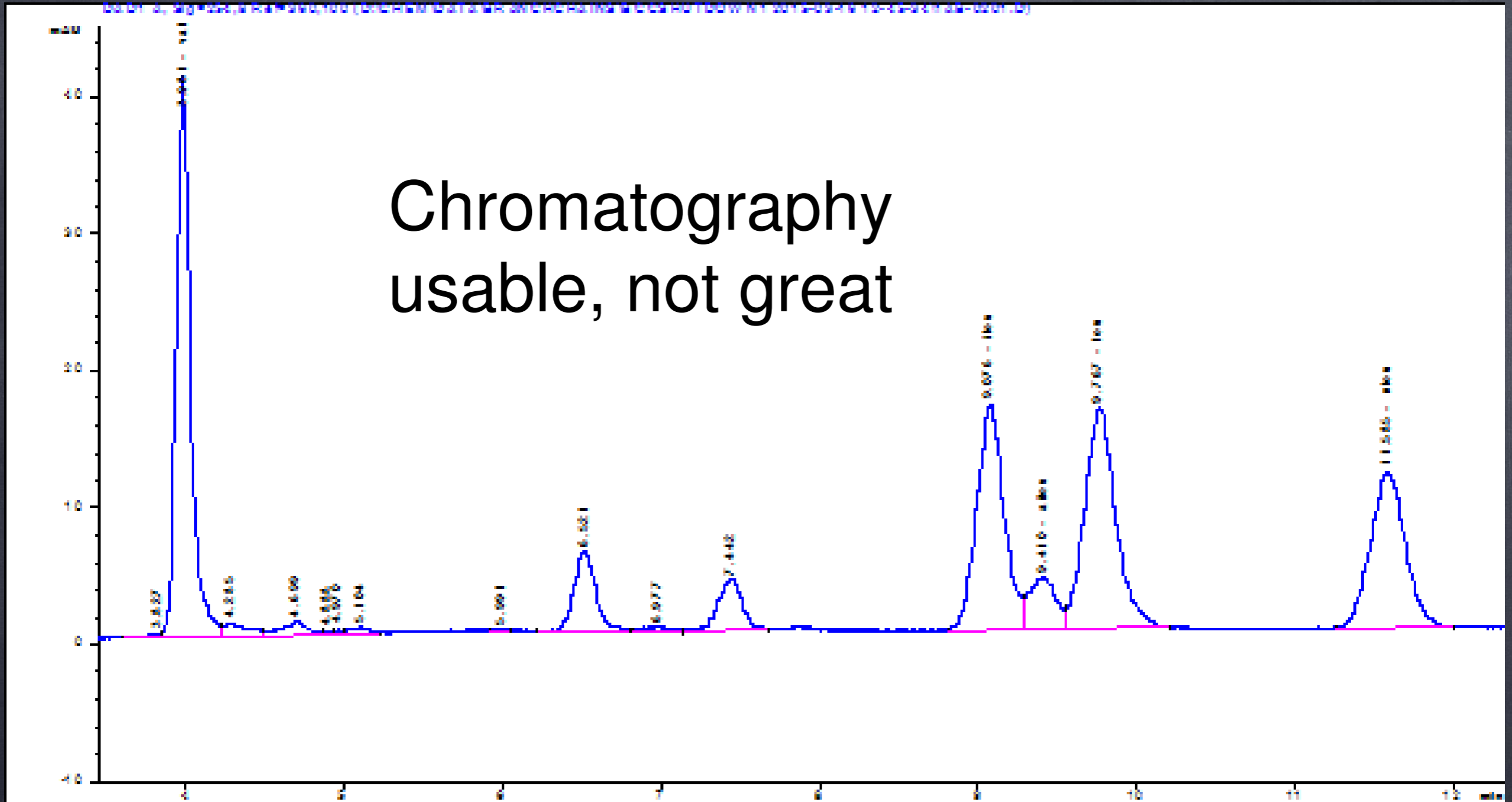
A = 79 %

B = 21 %

COLUMN = POROSHELL EC-C18 2.7 μ m, 2.1 x 150mm

BLOOD SPOT STD

UHPLC MSUD Method

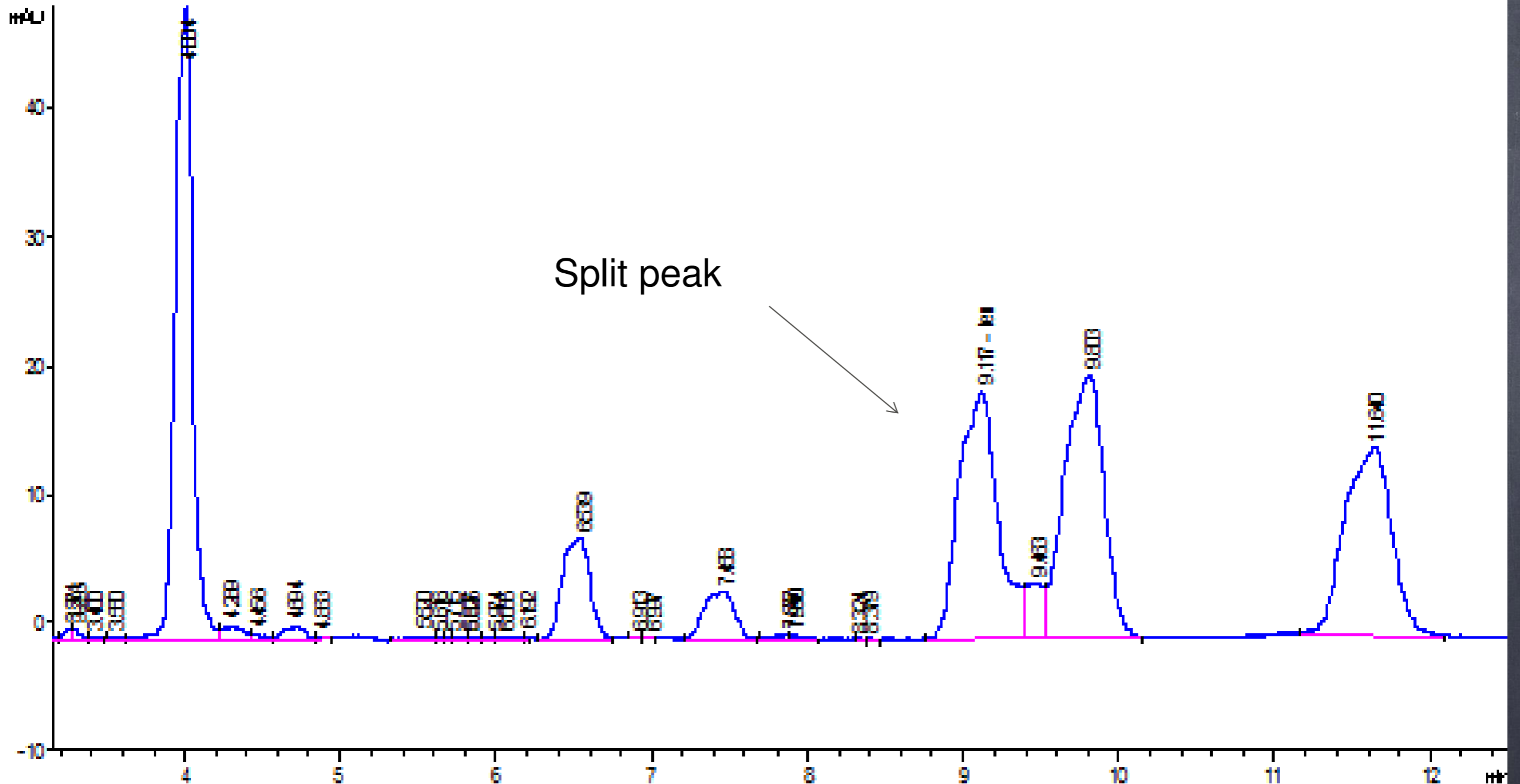


A = 79 %

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BLOOD SPOT STD



Poor chromatography ? split peaks why ? High pressure

Answer

Several problems, poor fitting connections= void volume, dirty frit ,column aged

Change column !

Prevention is better than cure!

